



# Saurav Chemicals Limited

Corporate Office: Plot No. 370, Industrial Area, Phase-II Panchkula-134109,  
(Haryana) INDIA

CERTIFICATE OF ANALYSIS ATROPINE SULFATE Ph. Eur.			
Batch No.	ATS180006	Mfg. Date	August- 2018
Batch Qty.	13.20 Kg	Retest Date	July - 2021
A.R. No.	ATSD180006	Date of analysis	12-Sep-18

TESTS	RESULTS	SPECIFICATIONS
1.0 Description	White Crystalline powder.	White or almost white crystalline powder or colourless crystals.
2.0 Solubility	Very soluble in water, freely soluble in ethanol (96%).	Very soluble in water, freely soluble in ethanol (96%).
3.0 Identification		
3.1 Optical rotation(°)	-0.07	Between -0.50 to +0.05
3.2 By IR	The IR absorption spectrum of sample is match with the reference spectrum of the Atropine sulfate monohydrate working standard.	The IR absorption spectrum of sample should match with the reference spectrum of the Atropine sulfate monohydrate working standard.
3.3 Test for sulfates	A white precipitate is produced.	A white precipitate should be produced.
4.0 pH	5.79	Between 4.5 to 6.2
5.0 Water(By Karl Fischer) (%w/w)	2.3	Between 2.0 to 4.0
6.0 Sulfated ash (% w/w)	0.06	Not more than 0.1
7.0 Assay (Potentiometrically on anhydrous basis)(% w/w)	99.5	Between 99.0 to 101.0

Prepared By / Date <i>SC</i> 15-May-19	Checked By / Date <i>Be</i> 15-May-19	Approved By / Date <i>SC</i> 15-May-19
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Mfd. By: Saurav Chemicals Limited, Village Bhagwanpura, Barwala Road, Dera Bassi, District  
Ajitgarh/S.A.S. Nagar (Mohali), Punjab, India.





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TESTS	RESULTS	SPECIFICATIONS
<b>8.0 Related Substance</b> (by HPLC) (%)		
8.1 Impurity A	Not detected	Not more than 0.2
8.2 Impurity B	Not detected	Not more than 0.2
8.3 Impurity C	Not detected	Not more than 0.2
8.4 Impurity D	Not detected	Not more than 0.2
8.5 Impurity E	Not detected	Not more than 0.3
8.6 Impurity F	Not detected	Not more than 0.2
8.7 Impurity G	Not detected	Not more than 0.2
8.8 Impurity H	Not detected	Not more than 0.3
8.9 Unspecified impurity	BDL	Not more than 0.10
8.10 Total impurities	BDL	Not more than 0.5
<b>9.0 Residual solvents</b> (By GC-HS) (ppm)		
9.1 Dichloromethane	Not detected	Not more than 600
9.2 Isopropyl alcohol	458	Not more than 5000
9.3 Acetonitrile	BDL	Not more than 410
9.4 Acetone	Not detected	Not more than 5000
<b>Additional test</b>		
<b>10.0 Microbiological tests</b> (cfu / gm)		
10.1 Total aerobic microbial count	13	Not more than 1000
10.2 Total yeasts and moulds count	Less than 1	Not more than 100
11.0 Endotoxin test (EU/mg)	Less than 0.25	Not more than 55.60

Prepared By / Date <i>S. S. May 19</i>	Checked By / Date <i>B. S. May 19</i>	Approved By / Date <i>15-May-19</i>
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<b>TESTS</b>	<b>RESULTS</b>	<b>SPECIFICATIONS</b>
<b>12.0 Pathogen analysis</b>		
Escherichia coli	Absent	Should be absent
Staphylococcus aureus	Absent	Should be absent
Pseudomonas species	Absent	Should be absent
Salmonella species	Absent	Should be absent
Clostridium species	Absent	Should be absent

**Report:** The product complies with respect to Ph.Eur. Specification.

 Prepared By / Date	 Checked By / Date	 Approved By / Date
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### Name of impurities

Impurity A = Apoatropine

Impurity B = Noratropine

Impurity C = Tropic acid

Impurity D = 6-hydroxyhyoscyamine

Impurity E = 7- hydroxyhyoscyamine

Impurity F = Hyoscyne

Impurity G = Littorine

Impurity H = Not mentioned in EP (Unknown structure)

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