

## 检验报告单

## Certificate of Analysis



## ORLISTAT

BATCH NUMBER	ORC0180902	MANUFACTURE DATE	2018.10.07
QUANTITY	41kg	TEST DATE	2018.11.01
RETEST DATE	2021.10.06	REPORT DATE	2019.01.14

TEST	ACCEPTANCE CRITERIA	RESULT
Appearance	White or off-white fine powder or fine powder with lumps.	Off-white fine powder
Identification A	The infrared spectrum exhibits maxima only at the same wavelengths as that of a similar preparation of the <i>Reference standard</i> .	Conforms
Identification B	The major peak in the chromatogram obtained with the <i>Test solution</i> is similar in retention time and size to the major peak in the chromatogram obtained with <i>Reference solution</i> .	Conforms
Specific Optical Rotation	-48.0° to -51.0°, calculated on the anhydrous basis	-49.4°
Water Content	Not More Than 0.2%	0.09%
Heavy Metals	Not More Than 20ppm	<20ppm
Residue on Ignition	Not More Than 0.1%	0.03%
Related Substances		
Orlistat Related Compound A	Not More Than 0.2%	<0.06%
Orlistat Related Compound B	Not More Than 0.05%	<0.01%
Formylleucine	Not More Than 0.2%	<0.04%
Orlistat Related Compound C	Not More Than 0.05%	<0.01%
Orlistat Open Ring Epimer	Not More Than 0.2%	<0.04%
Impurity 5	Not More Than 0.15%	0.09%
D-Leucine Orlistat	Not More Than 0.2%	<0.04%
Individual Unidentified Impurity	Not More Than 0.1%	<0.04%
Orlistat Related Compound D	Not More Than 0.2%	0.05%
Orlistat open ring amide	Not More Than 0.1%	<0.04%
Orlistat Related Compound E	Not More Than 0.2%	0.09%
Total Impurities	Not More Than 1.0%	0.34%
Assay	98.0% to 101.5%, on the anhydrous, solvent-free basis	99.8%
Residual Solvents		
Methanol	Not More Than 3000ppm	<59ppm
n-Heptane	Not More Than 5000ppm	2025ppm

CONCLUSION: The results conform with USP standard.

Analyst: 杨明 2019.01.14      Checker: 杜建强 2019.01.14      Supervisor: 孙 2019.01.14

FINAL BATCH DISPOSITION

Approved

Rejected

By: 文一 2019.01.14