

CONCORD BIOTECH LIMITED

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CERTIFICATE OF ANALYSIS

Product	TACROLIMUS USP	A. R. No.	CBL-03518255
Batch No.	03518255	Mfg. Date	Dec 2018
Batch size	1772 g	Retest Date	Nov 2021
S.N.	Tests	Specifications	Observations
1	Description	White crystals or white crystalline powder	White crystalline powder
2	Solubility	Very soluble in methanol, freely soluble in N,N dimethyl formamide and inethanol (95%) and practically insoluble in water.	Very soluble in methanol, freely soluble in N,N dimethyl formamide and inethanol (95%) and practically insoluble in water.
3	Identification (a) By IR (b) By HPLC	The Infrared absorption spectrum of the preparation of the sample exhibits maxima only at the same wavelengths as that of a similar preparation of the corresponding reference standard/ working standard. The retention time of the major peak of the sample solution corresponds to that the standard solution as obtained in the assay test.	The Infrared absorption spectrum of the preparation of the sample exhibits maxima only at the same wavelengths as that of a similar preparation of the corresponding working standard. Standard RT : 25.1 minutes Sample RT : 25.4 minutes Complies
4	Water (by KF)	Not more than 4.0 %	2.1%
5	Optical rotation on an "as is" basis 10mg/ml in N,Ndimethylformamide	Between -110° and -115°	-113°
6	Residue on ignition	NMT 0.1 %	0.03%
7	Organic impurities (By HPLC) (Procedure 2)		
	Ascomycin	NMT 0.50 %	<0.05 %
	Desmethyl tacrolimus	NMT 0.1 %	<0.05 %
	Tacrolimus 8-epimer	NMT 0.15 %	Not detected
	Tacrolimus 8-propyl analog	NMT 0.15 %	Not detected
	Any individual unspecified impurity	NMT 0.10 %	0.05%
	Total impurities (Excluding Tacrolimus open ring and Tacrolimus 19-epimer)	NMT 1.0 %	0.05%
8	Content of Tautomers (By HPLC)		
	Tacrolimus open ring (Tautomer I)	NMT 0.5 %	<0.05 %
	Tacrolimus 19-epimer (Tautomer II)	NMT 1.0 %	0.30%
	Sum of Tacrolimus open ring and Tacrolimus 19-epimer	NMT 1.0 %	0.30 %
9	Assay (By HPLC)	98.0 % to 102.0 % C ₄₄ H ₆₉ NO ₁₂ , calculated on the anhydrous and solvent- free basis	100.3 %
Additional Tests			
10	Residual solvents (By GC Headspace)		
	Acetone	NMT 1000 ppm	Below detection limit
	Di isopropyl ether	NMT 100 ppm	Below detection limit
	Ethyl acetate	NMT 2000 ppm	Below detection limit
	Acetonitrile	NMT 400 ppm	Below detection limit
	Toluene	NMT 250 ppm	Below detection limit
	Hexane	NMT 250 ppm	Below detection limit
11	Particle size distribution (By Malvern)	d(0.1): NMT 20 µm d(0.5): NMT 50 µm d(0.9): NMT 100 µm	4 µm 16 µm 62 µm
12	Microbial tests:		
	Total viable aerobic count	NMT 1000 cfu / g	Less than 10 cfu/g
	Total mold and yeast count	NMT 100 cfu / g	Less than 10 cfu/g
	Test for specified microorganisms		
	E. coli	Should be Absent / g	Absent/g
	S. aureus	Should be Absent / g	Absent/g
	Pseudomonas aeruginosa	Should be Absent / g	Absent/g
	Salmonella spp.	Should be Absent / 10 g	Absent/10g
13	Bacterial endotoxins	NMT 25 EU/mg	Less than 25 EU/mg

Storage: Store in airtight container up to 25°C.

Remarks: The material complies as per USP and in-house specification no SPC/QC/FP/031-08.

Date of Report: Dec 25, 2018

Compiled By (QC)

(B.N.Panchal-Sr.AM)

Date:

Checked By (QC)

(N.S.Jagad-DGM)

Date:

Approved By (QA)

(T.K.Saha-DGM)

Date:

Fecha Entrada: 29-01-2019
7084

G

TACROLIMUS GRANEL



Lote: 0092364



QC-00204826

109581-93-3

804,02

044H68NO12dH2O

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 **GUINAMA**
ANALITICA CALIDAD



• PELIGRO: H201 Tóxico en caso de ingestión. P201+P202 - Leer la etiqueta. P273 No emitir, debes ni fumar durante su utilización. P301+P310 EN CASO DE INGESTIÓN: Llámar inmediatamente a un CENTRO DE INFORMACIÓN TOXICOLÓGICA o a un médico. P321 Se necesita un tratamiento específico (ver... en esta etiqueta). P330 Esquamearse la boca. P403 Guardar bien lejos. P501 Eliminar el contenido en cumplimiento con la normativa local, regional, nacional o internacional.

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CERTIFICATE OF ANALYSIS

Product	TACROLIMUS MONOHYDRATE Ph.Eur.	A. R. No.	CBL-03518255A
Batch No.	03518255	Mfg. Date	Dec 2018
Batch size	1772 g	Retest Date	Nov 2021
S.N.	Tests	Specifications	Observations
1	Appearance	White or almost white crystalline powder	White crystalline powder
2	Solubility	Practically insoluble in water, soluble in ethanol (96%) and practically insoluble in heptane	Practically insoluble in water, soluble in ethanol (96%) and practically insoluble in heptane
3	Identification by IR	The Infrared absorption spectrum of the preparation of the sample exhibits maxima only at the same wavelengths as that of a similar preparation of the corresponding BP reference standard/ working standard.	The Infrared absorption spectrum of the preparation of the sample exhibits maxima only at the same wavelengths as that of a similar preparation of the corresponding working standard.
4	Appearance of solution	The solution is clear and not more intensely coloured than reference solution GY ₇ .	The solution is clear and not more intensely coloured than reference solution GY ₇ .
5	Related substance (by HPLC)		
	Ascomycin (Impurity A)	Maximum 0.5 %	Below disregard limit
	Tacrolimus 8-epimer (Impurity D)	Maximum 0.15 %	Not detected
	Tacrolimus 8-propyl analog (Impurity E)	Maximum 0.15 %	Not detected
	Any individual unspecified impurity	Maximum 0.10 %	Below disregard limit
	Total impurities (excluding Tacrolimus compound I and Tacrolimus compound II)	Maximum 1.0 %	Nil
6	Water (by KF)	1.5 % to 4.0%	2.1%
7	Sulphated Ash	Maximum 0.1 %	0.03%
8	Assay (By HPLC)	97.0 % to 102.0 % for the sum of Tacrolimus, Tacrolimus compound I and Tacrolimus compound II on the anhydrous substance basis	99.5%
Additional Tests			
9	Residual solvents (By GC Headspace)		
	Acetone	NMT 1000 ppm	Below detection limit
	Di isopropyl ether	NMT 600 ppm	Below detection limit
	Ethyl acetate	NMT 2000 ppm	Below detection limit
	Acetonitrile	NMT 400 ppm	Below detection limit
	Toluene	NMT 250 ppm	Below detection limit
	Hexane	NMT 250 ppm	Below detection limit
10	Particle size distribution	For information	d(0.1): 4 µm d(0.5): 16 µm d(0.9): 62 µm
11	Microbial tests:		
	Total viable aerobic count	NMT 1000 cfu/g	Less than 10 cfu/g
	Total mold and yeast count	NMT 100 cfu/g	Less than 10 cfu/g
	Test for specified microorganism		
	E.coli	Should be absent/g	Absent/g
	S.aureus	Should be absent/g	Absent/g
	Pseudomonas aeruginosa	Should be absent/g	Absent/g
	Candida albicans	Should be absent/g	Absent/g
	Clostridium sporogenes	Should be absent/g	Absent/g
	Bile tolerant gram - negative bacteria	Should be absent/g	Absent/g
	Salmonella spp	Should be absent/10g	Absent/10g

Storage: Store in airtight container up to 25°C.

Remarks: The material complies as per Ph.Eur and in-house specification no STP/QC/FP/120-00.

Date of Report: Jan 05, 2019

Compiled By (QC)

(D.N.Panchal-Sr.AM)

Date:

Checked By (QC)

(S.K.Jha-GM)

Date:

Approved By (QA)

(T.K.Saha-DGM)

Date:

