

Certificate of Analysis					
Product	: Sertraline Hydrochloride Form-I Ph.Eur	Batch No	: SN02531118		
Mfg. Date	: Nov,2018	Retest Date	: Oct, 2023		
Dispatch Quantity	: 25 Kg	No. of containers	: 01		
Customer Name	: COLUMBUS TRANSIT S.A. SPAIN				

S. No	Test	Result	Specification		
01	Appearance	White crystalline powder	White or almost white crystalline powder.		
	Solubility		Slightly soluble in water, Slightly soluble in		
	•	Complies	anhydrous ethanol, slightly soluble in acetone		
			and in isopropanol.		
02	Identification				
	A) Specific optical rotation		1 . 2 5 2 5 2		
_	(anhydrous substance)	+40.6°	+38.8° to +43.0° (Measured at 25°C)		
	B) By IR		The IR spectrum concordant with spectra		
	•	Concordant	obtained with Sertraline Hydrochloride Form-I		
	T.		working standard.		
	C) Reaction of (a) of chlorides	Complies	The solution gives reaction of chloride.		
03	Enantiomeric purity by HPLC		27 4		
	Impurity G	0.44 %	Not more than 1.5 %		
04	Impurity E (by HPLC)	Below Detectable Limit	Not more than 0.2 %		
05	Related substances (by GC)	0.00.07	Not more than 0.2 %		
	Impurity A	0.09 %	Not more than 0.2 %		
	Impurity B	Below Detectable Limit	Not more than 0.2 %		
	Impurity F	Below Detectable Limit			
	Sum of impurities C and D	Below Quantification Limit	Not more than 0.8 %		
	Unspecified impurity	0.02 %	Not more than 0.10 %		
_	Total impurities	0.18 %	Not more than 1.5 %		
06	Heavy metals	Less than 20 ppm	Not more than 20 ppm		
07	Water content	0.04 %	Not more than 0.5 %		
08	Sulfated Ash	0.04 %	Not more than 0.2 % 97.5 % to 102.0 %		
09	Assay on anhydrous basis	99.9 %	97.5 % to 102.0 %		
	(By HPLC)	1			
	onal Tests:				
10	Residual Solvents	10	Not more than 2000 ppm		
	Ethyl acetate	49 ppm	Not more than 2000 ppm		
	Isopropyl alcohol	Below Detectable Limit			
	Methanol	Below Detectable Limit	Not more than 500 ppm		
11	Particle size by Malvern				
	d(0.10)	1.7 μm	Not more than 20 μm Not more than 60 μm		
	d(0.50)	20.0 μm			
	d(0.90)	79.0 µm	Not more than 120 μm		

Remarks: The product complies with Ph. Eur / R1CEP 2008-173-Rev.04/customer specification..

Prepared by:

Asst. Manager-QC
Date:
01/12/18

Approved by:

Manager - QA

Date: 01/12/18



	Certificate of Anal	vsis	
Product	: Sertraline Hydrochloride Form-I Ph.Eur	Batch No	: SN02541118
Mfg. Date Dispatch Quantity	: Nov,2018	Retest Date	: Oct, 2023
Customer Name	: 200 Kg : COLUMBUS TRANSIT S.A. SPAIN	No. of containers	: 08

S	. No	Test	Result	
, (	)1	Appearance	White crystalline powder	Specification
		Solubility	winte crystainne powder	White or almost white crystalline powder.
		,	Complies	Slightly soluble in water, Slightly soluble in
			Compiles	anhydrous ethanol, slightly soluble in acetone
0	2	Identification		and in isopropanol.
		A) Specific optical rotation		
		(anhydrous substance)	+41.4°	120 00 to 142 00 () (
		B) By IR		+38.8° to +43.0° (Measured at 25°C)
			Concordant	The IR spectrum concordant with spectra
				obtained with Sertraline Hydrochloride Form-I working standard.
		C) Reaction of (a) of chlorides	Complies	The solution gives reaction of chloride.
0.	3	Enantiomeric purity by HPLC		The solution gives reaction of chloride.
		Impurity G	0.43 %	Not more than 1.5 %
04		Impurity E (by HPLC)	Below Detectable Limit	Not more than 0.2 %
05	-	Related substances (by GC)		1.00 mail 0.2 70
		Impurity A	0.10 %	Not more than 0.2 %
		Impurity B	Below Detectable Limit	Not more than 0.2 %
	_	Impurity F	Below Detectable Limit	Not more than 0.2 %
		Sum of impurities C and D	Below Quantification Limit	Not more than 0.8 %
		Unspecified impurity	0.02 %	Not more than 0.10 %
06		Total impurities	0.20 %	Not more than 1.5 %
06		Heavy metals	Less than 20 ppm	Not more than 20 ppm
07		Water content	0.03 %	Not more than 0.5 %
08		Sulfated Ash	0.05 %	Not more than 0.2 %
09		Assay on anhydrous basis	99.7 %	97.5 % to 102.0 %
A .1.1		(By HPLC)		
		nal Tests:		
10		Residual Solvents		
		Ethyl acetate	49 ppm	Not more than 2000 ppm
		sopropyl alcohol	Below Detectable Limit	Not more than 200 ppm
11		Methanol	Below Detectable Limit	Not more than 500 ppm
1.1	tarticle size by Marvern			- FF
		(0.10)	1.7 μm	Not more than 20 μm
	_	(0.50)	22.2 μm	Not more than 60 μm
Dama	emarks: The product complies with Ph. Ever		90.3 um	Not more than 120 μm

Remarks: The product complies with Ph. Eur / R1CEP 2008-173-Rev.04/customer specification..

Prepared by:

Asst. Manager-QC
Date:

Reviewed by:

Dy. Manager-QC
Date: 01/12/18

Approved by:

Manager - QA