UNIQUE CHEMICALS

(A Division of J. B. Chemicals & Pharmaceuticals Ltd.)

Plot no-5, Phase IV, GIDC Estate, Panoli-394 116, GUJARAT, INDIA.

CERTIFICATE OF ANALYSIS QUALITY CONTROL DEPARTMENT

Name of product	: DICLOFENAC SODIUM EP		
Manufactured by	: Unique Chemicals, Panoli.		
Batch No.	: PDFS170087	Analytical Report No.	: 09FP17001852
Manufacturing date	: Jul-2017	Expiry date	: Jun-2022
		Release Date	:11/09/2017

TESTS	RESULTS	STANDARDS
Characters		
Appearance	A white slightly hygroscopic, crystalline powder.	A white or slightly yellowish, slightly hygroscopic, crystalline powder.
Solubility	Sparingly soluble in water, freely soluble in methanol, soluble in ethanol (96%), slightly soluble in acetone.	Sparingly soluble in water, freely soluble in methanol, soluble in ethanol (96%), slightly soluble in acetone.
Melting point	It melts at 277.7°C with decomposition	It melts at about 280°C with decomposition
Identification		
A: Infra red absorption Spectrophotometry	A: The IR absorption spectrum is concordant with the spectrum obtained with Diclofenac Sodium working Standard.	A: The IR absorption spectrum should concordant with the spectrum obtained with Diclofenac Sodium working Standard.
D: Reaction (b) of sodium salt	D: The solution gives reaction (b) of sodium	D: The solution should gives reaction (b) of sodium
Appearance of solution:		
Clarity of solution	Clear solution	Solution should be clear
Light absorbance (5% solution in methanol at 440 nm.)	0.01	Not more than 0.05
Related Substances (HPLC):		
Diclofenac impurity A	Not Detected	Not more than 0.2%
Diclofenac impurity F	Not Detected	Not more than 0.15%
Unspecified impurity	BDL	Not more than 0.10%
Total impurities	BDL	Not more than 0.4%
Heavy metals	Less than 10 ppm	Not more than 10 ppm
Loss on drying (105°C for 3 hrs)	0.22 % w/w	Not more than 0.5 % w/w
Assay (On dried basis)	100.5 % w/w	99.0% w/w to 101.0% w/w
Additional tests:		
Particle Size (By Sympatec analyzer)	95 % < 19.5 μm	Minimum 95 % < 50 μm
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Related Substances (In-house method by HPLC)	•	•
- DCDPA	Below Detection Limit (LOD=0.0042%)	Not more than 0.1 %
- Dimer	Below Detection Limit (LOD=0.003%)	Not more than 0.1 %
Note: BDL - Below Disregard Limit (< 0.0	5%), LOD= Limit of Detection.	

OPINION: The above sample complies with the prescribed standards of quality as per EP and the requirements of certificate of suitability no. R1-CEP 1997-041-Rev 05.

Prepared By / Date	Checked By / Date	Approved-By/Date
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