



BUPROPION HYDROCHLORIDE USP

M106

CAS N. 31677-93-7

CODE 1019

BATCH 0415A131

MAN. DATE 04/2015

RETEST DATE 04/2021

Description : White powder

TEST FOR	SPECIFICATIONS	RESULTS
Identification		
• A) IR	positive	Complies
• B) HPLC	positive	Complies
• C) Chlorides	positive	Complies
Water (KF)	≤ 0.5 %	0.02
Assay (HPLC, on anhydrous basis)	≥ 98.0 ≤ 102.0 %	100.4
Impurities (HPLC) - Limit of m-chlorobenzoic Acid		
• m-chlorobenzoic acid	≤ 0.10 % (USP spec.: NMT 0.2%)	Non quantifiable
Impurities (HPLC) - Organic Impurities		
• RRT~0.38 (Deschloro bupropion)	≤ 0.1 % (USP spec.: NMT 0.5%)	Non quantifiable
• RRT~0.58 (Bupropion dione derivative)	≤ 0.1 % (USP spec.: NMT 0.2%)	Non quantifiable
• RRT~0.71 (o-Bupropion)	≤ 0.1 %	Non quantifiable
• RRT~0.78 (Chloropropiophenone)	≤ 0.1 %	Non quantifiable
• RRT~0.92 (USP Rel. Comp. A)	≤ 0.1 % (USP spec.: NMT 0.2%)	0.02
• RRT~1.14 (USP Rel. Comp. B)	≤ 0.1 % (USP spec.: NMT 0.2%)	Non quantifiable
• RRT~1.63 (Bromochloropropiophenone)	NMT 4 ppm (USP spec.: NMT 0.1%)	Complies
• RRT~2.30 (4-Chlorobupropion)	≤ 0.1 % (USP spec.: NMT 0.2%)	Non quantifiable
• RRT~2.74 (5-Chlorobupropion)	≤ 0.1 % (USP spec.: NMT 0.2%)	Non quantifiable
• any other impurity (highest)	≤ 0.10 % (USP spec.: NMT 0.1%)	Non quantifiable
Total impurities (Limit of m-chlorobenzoic Acid + Organic Impurities)	≤ 0.5 % (USP spec.: NMT 1.0%)	0.02
Additional specifications		
Residual solvents (GC)		
• sec-butyl alcohol	≤ 300 ppm	32
• methanol	≤ 1000 ppm	Non quantifiable
Particle size (sieving)		
• more than 250 μ m	≤ 10 %	4.7
Bulk density	≥ 0.40 ≤ 0.60 g/ml	0.51
Tapped density (1250 taps)	≥ 0.60 ≤ 0.86 g/ml	0.72

OBSERVATIONS:

- The impurity at RRT 1.63 Bromochloropropiophenone also called 2-Bromo-3'-chloropropiophenone is evaluated with the USP HPLC method slightly modified
- Other residual solvents are unlikely to be present

Copies of this CoA are not valid

APPROVED

on Jun 10, 2015

QUALITY CONTROL

Dr. R. Poffi

Jun 12, 2015