

specifications
660-S1177 00EP/1

SYNTHEXIM
CLIOQUINOL EP synthesis
(chloro 5 iodo 7 hydroxy 8 quinoline)

04/03/2016

BATCH NUMBER **16 05 01 0017**

QUANTITY **30 kg**

Manufactured date **11/01/16**

Retesting date **10/01/19**

ANALYSIS CERTIFICATE

ANALYSIS NUMBER : **A.16.01.015**

Analysis date : **11/01/2016**

tests	specifications	results	method
DESCRIPTION	almost white, light yellow, brownish yellow or yellow grey powder ; free from foreign matter	light yellow powder	European Pharmacopoeia
IDENTIFICATION	test B by IR conform to the reference standard	conform	European Pharmacopoeia
ACIDITY/ALCALINITY	$\leq 0,5\text{ml NaOH } 0,01\text{M}$	< 0,5 ml	European Pharmacopoeia
Loss of DRYING	$\leq 0,5\%$	0,1%	European Pharmacopoeia
SULFATED ASH	$\leq 0,1\%$	0,0%	European Pharmacopoeia
HALIDES	≤ 140 ppm expressed as chlorides	< 140 ppm	European Pharmacopoeia
HPLC related substances	Impurity A $\leq 2,0\%$	0,8%	European Pharmacopoeia
HPLC related substances	Impurity B $\leq 1,0\%$	0,2%	European Pharmacopoeia
HPLC related substances	Impurity C $\leq 1,0\%$	0,1%	European Pharmacopoeia
HPLC related substances	other impurity $\leq 0,10\%$	ND	European Pharmacopoeia
HPLC related substances	total impurities $\leq 3,0\%$	1,1%	European Pharmacopoeia
ASSAY	98,0% - 102,0% on dried substance	100,4%	European Pharmacopoeia

This material complies with current Specifications of European Pharmacopoeia with supplement.

Impurity A = chloro 5 hydroxy 8 quinoline

Impurity B = dichloro 5,7 hydroxy 8 quinoline

Impurity C = diiodo 5,7 8 hydroxyquinoline

M.DESCHODT

Analyst

Manufactured at Synthexim plant

H.POLUDNIAK
Quality Assurance

AXYNTIS

SYNTHEXIM