

Qualicaps Europe, S.A.U.

Avda. Monte Valdelatas, 4 28108 Alcobendas (Madrid)

TEL: +34,916,630,800 FAX: +34 916 630 830

## CERTIFICATE OF ANALYSIS

This is to certify that the information below has been approved by QA as conforming to Qualicaps Europe specifications, as described in the current technical manual and applicable regulatory requirements

**CUSTOMER:** 

OMFE, S.A.

**ITEM DESCRIPTION: 2DRBAJA** 

**CUSTOMER ITEM:** 

E00900F

LOT NUMBER:

E1503973

LOT QUANTITY APPROVED: 2100000 PRINTING: INK COLOR:

NOT APPLICABLE

NOT APPLICABLE

**COUNTRY: SPAIN** 

SIZE :

**CUSTOMER ORDER:** 

4900020213

NAME :

APPROVAL DATE:

**EXPIRY DATE:** 

22/06/2015

**MANUFACTURING DATE: 14/06/2015** 

5 YEARS

GELATIN: Complies with the requirements of current EP and USP/NF editions.

It is of pure bovine origin, complies with revision in force of European Guideline EMEA/410/01. Each supplier has a Ph. Eur certificate of suitability for their product (R1-CEP-2000-027-Rev.02, R1-CEP-2000-029-Rev.05, R1-CEP-2000-045-Rev.03, R1-CEP-2002-110-Rev.00, R1-CEP-2001-211.Rev.01).

COLORANTS: Comply with the EC directives 2009/35 & 2015/463 and where applicable with the requirements of the EP and USP/NF.

PRINTING INKS: Comply with pharmaceutical regulations.

## FINISHED PRODUCT TESTS

CAPSULES: Do not contain preservatives and have not been treated with Ethylene Oxide. They comply with The European Agency for the Evaluation of Medicinal Products (EMEA) guideline CPMP/ICH/283/95 and the European Pharmacopoeia for residual solvents. DISINTEGRATION: Less than 15 minutes by the Ph. Eur. test and have a rupture time of less than 5 minutes by the USA Federal Specification 285A Acid Solubility Test.

PARAMETERS	LIMITS	REFERENCE	RESULT
	MICROBIOLOGICAL	AND CHEMICAL TEST	
Cotal Aerobic Microbial Count (	TAMC)10 <sup>3</sup> CFU/G	EP/USP	10 (Average)
almonella	Negative / 10 G	EP/USP	Meets test
Coli	Negative / 1 G	EP/USP	Meets test
. Aureus	Negative / 1 G	EP/USP	Meets test
s. Aeruginosa	Negative / 1 G	EP/USP	Meets test

DIMENSIONAL AND PHYSICAL TEST										
DIAMETER	CAP (mm)	Meets spec	TM*	6,37	-	6,37	(max-min)			
<ol> <li>May 2 + 19 (2).</li> </ol>	BODY (mm)	Meets spec	TM*	6,08	-	6,07	(max-min)			
LENGTH	CAP (mm)	Meets spec	TM*	9,0		8,8	(max-min)			
	BODY (mm)	Meets spec	TM*	15,4	-	15,1	(max-min)			
END THICKNESS	CAP (micr)	Meets spec	QS*	159	-	98	(max-min)			
	BODY (micr)	Meets spec	QS*	175		84	(max-min)			
WEIGHT (MG)		Meets spec	TM*	62	(Average)					
MOISTURE (%)		Meets spec	TM*	15,1	(Ave	rage)				

<sup>\*</sup>TM = Qualicaps Technical Manual



QS = Qualicaps internal specification

<sup>&</sup>quot;Meets test" means conforms to specification

CUSTOMER OMFE, S.A. LOT NUMBER: E1503973

**COUNTRY:** 

**SPAIN** LOT QUANTITY APPROVED:

2100000

## CAPSULE COLOR FORMULATION SHEET

The design weight of a size 2 capsules is 63~mg, the cap representing 40% and the body 60% of the capsule weight. The mean capsule weight of 100 capsules can vary within the range of 58-68 mg.

CAP:

CODE

TITLE

GM OF DYE PER 100 GM CAPSULE

DRB

OPAQUE YELLOW 5

QUINOLINE YELLOW

1,490

TITANIUM DIOXIDE

2,300

Water (14,5%) target moisture

Gelatin

In the cap (40%)

25,2mg Corresponds to:

0,375

**QUINOLINE YELLOW** 

0,579

TITANIUM DIOXIDE

3,654

Water (14,5%) target moisture

20,590

Gelatin

BODY:

CODE

TITLE

**GM OF DYE PER 100 GM CAPSULE** 

AJA

**OPAQUE WHITE** 

TITANIUM DIOXIDE

2,000

Water (14,5%) target moisture

Gelatin

In the body (60%)

37,8mg Corresponds to:

0.756

TITANIUM DIOXIDE

5,481

Water (14,5%) target moisture

31,563

Gelatin

COLORANT

QUINOLINE YELLOW TITANIUM DIOXIDE

C.I. NUMBER

47005

77891

E.E.C. NUMBER

E104 E171

## VISUAL AND PRINT QUALITY

All the capsules are controlled statistically to ensure conformance to specifications. These values are derived from the MIL.STD.105E. The quality specifications are as follow:

VISUAL DEFECTS AQL (%)

Major A 0,010

Major B

Minor

PRINTING DEFECTS

Major A

0,040 Major B 0.25

AQL (%)

0,010

0,040

Minor 1,0

**QUALITY ASSURANCE MANAGEMENT ENRIQUE REQUEJO** 

of 2

DATE:

22/06/2015

