

**CERTIFICATE OF ANALYSIS**

<b>PRODUCT : DILTIAZEM HCl</b>		<b>COMPENDIA : Ph.Eur.-8.0</b>
<b>BATCH NO. : DIL/M-10515</b>		<b>QUANTITY : 50 Kg</b>
<b>MFG. DATE : MAY.2015</b>		<b>EXP. DATE : APRIL.2020</b>
<b>QC A.R. No.: FP/134/2015</b>		
TESTS	RESULTS	SPECIFICATIONS
<b>01. CHARACTERS</b>		
I. Appearance	White, crystalline powder.	White or almost white, crystalline powder.
II. Solubility	Freely soluble in water, in methanol and in methylene chloride, slightly soluble in anhydrous ethanol.	Freely soluble in water, in methanol and in methylene chloride, slightly soluble in anhydrous ethanol.
III. Melting point	Melts at 213°C with decomposition.	Melts at about 213° C with decomposition.
<b>02. IDENTIFICATION</b>		
IR Absorption	Concordant with working standard	IR Absorption spectrum of the sample concordant with that of the Diltiazem hydrochloride CRS / working standard.
CHLORIDES	Positive	It gives reaction to chlorides.
<b>03. APPEARANCE OF SOLUTION</b>	Clear and colorless	Clear and colourless.
<b>04. pH</b>	4.9	4.3 to 5.3
<b>05. SPECIFIC OPTICAL ROTATION</b>	+118°	+ 115° to + 120°
<b>06. RELATED SUBSTANCES (By HPLC)</b>		
Impurity F	Not Quantified	Not more than 0.3% w/w
Unspecified Impurities	Not Quantified	Not more than 0.10% w/w each
Total Impurities	Not Quantified	Not more than 0.30% w/w
<b>07. HEAVY METALS</b>	Less than 10 ppm	Not more than 10 ppm
<b>08. LOSS ON DRYING</b>	0.22%	Not more than 0.50% w/w
<b>09. SULPHATED ASH</b>	0.02%	Not more than 0.10% w/w
<b>10. ASSAY (By Titration)</b> (On dried basis)	100.16%	Not less than 98.50% w/w and Not more than 101.00% w/w
<b>ADDITIONAL TESTS:</b>		
<b>1. RESIDUAL SOLVENTS:</b>		
Toluene	182 ppm	Not more than 750 ppm
Methanol	211 ppm	Not more than 500 ppm
Isopropyl Alcohol	5 ppm	Not more than 1000 ppm
Ethyl Acetate	0 ppm	Not more than 2500 ppm

**REMARKS:** The product conforms to Ph.Eur.-8.0 Specifications

*MB*  
Prepared by  
Executive-QC

*Maya*  
Checked by  
Manager-QC

*BS*  
Approved by  
General Manager-QC

Piramal Enterprises Limited

Factory : Sy. Nos.7-70,70/1 & 70/2, Digwal Village, Kohir Mandal, Medak District, Telangana, India, Pin Code : 502321  
T+91 8451 287508, 287557, 287558, 287532 F+91 8451 287553

Admin. Off: 5-9-30 Road # 4 Basheerbagh Palace Colony Basheerbagh Hyderabad 500 063 India  
T +91 40 2322 6719 F +91 40 2326 6041 / 82

Registered Office: Piramal Tower Peninsula Corporate Park Ganpatrao Kadam Marg Lower Parel Mumbai 400 013  
T +91 22 3046 6666 F +91 22 2493 6706

W www.piramalhealthcare.com