



SWATI SPENTOSE PVT. LTD. UNIT-I

Manufacturing Site Address: A-1/2102 & 2103, Phase-III, G.I.D.C, Vapi-396 195, Gujarat. India

QUALITY ASSURANCE DEPARTMENT CERTIFICATE OF ANALYSIS

Product Name	LIDOCAINE HY	Page No. 1 of 2		
Batch No.	LDH/114041	A. R. No.	FP / 14 / 159	
Batch size	1125 Kgs	Released on	09/09/2014	
Manufacturing Date	July - 2014	Expiry Date	June - 2019	, ,

TEST	SPECIFICATION	RESULTS	
Description	White or almost white, crystalline powder.	White, crystalline powder.	
Solubility	Very soluble in water, freely soluble in ethanol (96 %).	Very soluble in water, freely soluble in ethanol (96 %).	
Identification	 A) Melting point- Between 74°C and 79°C B) IR spectrum- Should be concordant with working standard. C) Colour test: A green colour is produced. 	A) Melting point 76.4°C B) IR spectrum: Concordant with working standard. C) Colour test: A green colour is produced.	
Appearance of solution	D) Chloride test: Should be positive. The solution S is clear and colourless.	D) Chloride test: positive. Solution is clear and colourless.	
pH	Between 4.0 and 5.5	5.12	
Related substances (by HPLC)	Impurity A: Not more than 0.01 % Unspecified Impurities: Not more than 0.10 % Total impurities: Not more than 0.5 %	Not Detected 0.071% 0.071 %	
Heavy metals	Not more than 5 ppm	Less than 5 ppm	
Water content	Between 5.5 % and 7.0 % w/w	6.89 % w/w	
Sulphated ash Not more than 0.1 % w/w		0.04 % w/w	

	Prepared By	Verified By	Approved By	Authorized By
Sign & Date	1 1 6 9 6 9 TH	09109114	Xely 09/09/14	800114
Name	Mr. Mithlesh Soni	Mrs. Khyati Desai	Mr. S.V. Padwal	Mr. Prashant Wadalkar
Designation	QA Officer	Sr. Executive QC	QA Manager	Head-Pharma



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TEST	SPECIFICATION	RESULTS	
Assay (by titration)	Not less than 99.0 % and not more than 101.0 % (anhydrous substance)	99.41 %	
Residual Solvent (By GC-HS) Acetone - Not more than 5000 ppr Toluene - Not More Than 890 ppr		1325.4 ppm 4.4 ppm	

CONCLUSION:

In opinion of the undersigned, the above mentioned product COMPLIES as per EP-8.0 specification.

STORAGE CONDITION:

Protected from light.

	Prepared By	Verified By	Approved By	Authorized By
Sign & Date	199714	03 103/IU	Say 19 9 189 114	Do Cam
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