

Ipca Laboratories Limited

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CERTIFICATE OF ANALYSIS

Batch No. :TMCA/M/038/14	Batch Size : 21630	Batch Size : 21630 gm	
Mfg. Date: Aug-2014	A. R. No. : AVK/T	MCA/126/14	
Exp. Date: Jul-2018	Date : 11/09/2014		
TESTS	SPECIFICATIONS	RESULTS	
CHARACTERS			
Appearance	White or almost white crystalline powder.	Almost White	
d y		crystalline powder	
Solubility	Practically insoluble in water; sparingly soluble in ethanol (96 %).	Conforms	
IDENTIFICATION	A) By IR: IR spectra of the sample are concordant to that of the standard.	Conforms	
	B) By TLC: The principal spot in the chromatogram obtained with test solution is similar in position and size to the principal spot in the chromatogram obtained with reference solution (a).	Conforms	
	C). By HPLC: The principal peak in the chromatogram obtained with the test solution is similar in retention time and size to the chromatogram obtained with reference solution (c).	Conforms	
	D) The test solution is yellow and the blank is red.	Conforms	
SPECIFIC OPTICAL ROTATION	+ 110 ⁰ to + 117° on anhydrous substance.	+115°	
RELATED SUBSTANCES	Impurity- B : NMT 0.20 %	0.18%	
(BY HPLC)	Impurity- C : NMT 0.15 %	ND	
	Unspecified Impurity: NMT 0.10 %	0.03%	
	Total Impurities : NMT 0.50 %	0.21%	
WATER	Maximum 2.0 %	.1.6 %	
ASSAY (BY HPLC)	97.5 % to 102.0 % on anhydrous substance.	99.8 %	
ADDITIONAL TESTS			
Residual solvents	Methanol: NMT 3000 ppm Acetone: NMT 5000 ppm Methylene chloride: NMT 600 ppm	2301 ppm 27 ppm 342 ppm	
B). Particle size			

REMARKS: The Product CONFORMS as per EP 8.0 / Party's Specifications.

70 % < 10 µ

99 % < 15 µ

Bolivse PREPARED BY

NAME: Helet J. Doriesan DESIGNATION: SEOBOTOSE

DATE: 24/09/2014

(By Volume Basis)

CHECKED BY

APPROVED BY

NAME: Mahesh Duma NAME: WINGO J. PAGE DESIGNATION: Asof Manager DESIGNATION: G. A. Manager DATE: 24/09/2009; DATE: 24/05/2014

5.02 µ

12.19 μ