Lote: 007/1/14

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Sifavitor™

Revision 4050-00

SODIUM CROMOGLICATE

Batch N°:	**4050/21/14**	**ANALYSIS CERTIFICATE N°**	**141941**	**Date:**	**30/10/2014**
Kg:	197.00	Formula:	$C_{23}H_{14}Na_2O_{11}$	M.W.:	512.3
Man. date:	08/10/2014	Retest date:	Oct/2019	Complies with:	Ph.Eur. BP USP JP

Solubility: *soluble in water; practically insoluble in ethanol (96 per cent) and in chloroform*

TESTS	SPECIFICATIONS	RESULTS
DESCRIPTION	white or almost white hygroscopic crystalline powder	complies
IDENTIFICATION	(1): IR spectrum (2): UV spectrum (3): sodium reaction	complies complies complies
ACIDITY OR ALKALINITY	(1): complies to Ph. Eur. test (2): complies to USP test	complies complies
APPEARANCE OF SOLUTION	a 2.0% solution in water is not more intensely coloured than *reference solution* BY_5	complies
CLARITY OF SOLUTION	a 2.0% solution in water is not more opalescent than *reference suspension II*	complies
COLOUR OF SOLUTION	Abs at 440 nm not more than 0.05 (5.0% solution)	0.01
WATER	not more than 10.0%	6.6%
LOSS ON DRYING	not more than 10.0%	6.4%
OXALATE	not more than 0.35%	complies
HEAVY METALS	not more than 20 ppm	complies

This material has been prepared following the current Good Manufacturing Practice (cGMP).

Q.C. Manager ..... 30/10/14 Q.A. Manager ..... 30/10/14 Qualified Person 30/10/2014

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TESTS	SPECIFICATIONS	RESULTS
RELATED SUBSTANCES (TLC)	each impurity not more than 0.5%	no impurities detected
RELATED SUBSTANCES (HPLC)	(1): impurity 1 not more than 0.10%	< 0.01%
	(2): impurity 2 not more than 0.10%	< 0.01%
	(3): impurity 3 not more than 0.10%	< 0.01%
	(4): any other impurity not more than 0.10%	RRT 0.97: 0.02% RRT 1.14: 0.05% RRT 1.17: 0.01% RRT 1.23: 0.02% RRT 1.28: 0.01% RRT 1.45: 0.01%
	(5): sum of all impurites not more than 0.30%	0.12%
ASSAY	99.0% to 101.0% with reference to the dried substance (pot.)	99.2%
	98.0% to 101.0% calculated on the anhydrous basis (UV)	100.0%
RESIDUAL SOLVENTS	(1): methanol not more than 200 ppm (GC)	< LOQ
	(2): dimethylformamide not more than 100 ppm (HPLC)	< LOQ

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