



联邦制药(珠海)  
UNITED LABORATORIES (ZHUHAI)

Add: Sanzao Science & Technology Park, National Hi-Tech Zone, Zhuhai, Guangdong - 519040, P. R. China

Tel: +86-756-7766777

Fax: +86-756-7767377

## ZHUHAI UNITED LABORATORIES CO., LTD.

### CERTIFICATE OF ANALYSIS

No: 240728056

Name of product	Amoxicillin Trihydrate Compacted	Batch NO	30914058002
Packing	25.00kg/drum	Pieces	40 drums +1drum
Batch weight	1022.78kg	Specifications	EP
Mfg Date	12/05/2014	Exp Date	04/2018
Date of testing	21/07/2014	Date of report	28/07/2014
Storage	Store in the airtight container		
CEP:No. R1-CEP 2007-191-Rev 01			

TESTS	SPECIFICATIONS	RESULTS	CONCLUSION
[APPEARANCE]	A white or almost white crystalline powder and granule.	A white crystalline powder and granule.	Conforms
[IDENTIFICATION]	Examine by IR absorption spectrophotometry, comparing with the spectrum obtained with amoxicillin trihydrate CRS	Conforms	Conforms
[SOLUBILITY]	It is slightly soluble in water, very slightly soluble in ethanol (96 percent), practically insoluble in fatty oils. It dissolves in dilute acids and dilute solutions of alkali hydroxides	Conforms	Conforms
[TESTS]			
pH	3.5 ~ 5.5	4.5	Conforms
Specific optical rotation	+ 290 ~ + 315	+300	Conforms
Related substances			Conforms
	Any specified impurity ≤ 1.0%	0.32%	
	Any unspecified impurity ≤ 0.10%	0.05%	
	Total impurities ≤ 3.0%	0.81%	
N, N-Dimethylaniline	NMT 20 ppm (Not used in process)	Conforms	Conforms
Water	11.5% ~ 14.5%	12.8%	Conforms
Sulphated ash	NMT 1.0%	0.070%	Conforms
Assay	95.0%~102.0% $C_{16}H_{19}N_3O_5S$ (calculated on the anhydrous basis)	99.7%	Conforms
Residual solvents			Conforms
a) Acetone	NMT 800ppm	52 ppm	
b) Dichloromethane	NMT 600ppm	332ppm	
c) Triethylamine	NMT 300ppm	86 ppm	
d) N,N-dimethylacetamide	NMT 1090ppm	303 ppm	
e) Toluene	NMT 600ppm	306 ppm	
f) Pivalic acid	NMT 1000ppm	855 ppm	
Bulk Density	0.45 g/ml ~ 0.65g/ml	0.54 g/ml	Conforms
Tapped Density	NLT 0.65g/ml	0.76 g/ml	Conforms
Particle size	NMT 35% of particles: NLT 850 μm NLT 40% of particles: 850 μm ~ 180 μm NMT 30% of particles: NMT 180 μm	7% 76% 17%	Conforms

**CONCLUSION:** The results conform with EP Specifications.

Pharmacopoeia quality: Complies with the current editions of USP, EP & BP

Manufactured according to ICH Q7 GMP for APIs

REPORTED BY:

徐伟伟

CHECKED BY:

秦芳

APPROVED BY:

