**Hetero Drugs Limited** 

S.No.s, 213, 214 & 255, Bonthapally Village, Jinnaram Mandal, Medak District, Andhra Pradesl Phone: +91-8458-275314/275777, Fax: +91-8458-275271



## **CERTIFICATE OF ANALYSIS**

Product

: Sertraline hydrochloride (Form-II)

Batch No.

: SR0010314

Date of Manufacture

: February - 2014

Analytical Report No. : SR007/14

Reference STP No.

: SRI-007-03

Reference

: Ph.Eur.

**Batch Quantity** 

: 444.00 Kg

Date of Analysis

Retest date

: 14/03/2014 : January - 2019

Status

: Initial certification

S.No.	Test	Specifications	Results	Reference
1	Appearance	White or almost white, crystalline powder	White crystalline powder	Visual Inspection
* 2	Solubility	Sparingly soluble in methanol and in dimethylformamide.	Complies	Visual Inspection
3	Polymorphism by XRD	The X-ray diffractogram of the test sample should match with that of Sertraline hydrochloride (Form-II) working standard.	Matches with the standard diffractogram	Ph.Eur. < 2.9.33 >
4	Identification by	a) Specific optical rotation on anhydrous and solvent free basis: Should be between (+) 38.8° to (+) 43.0°	(+) 39.6°	Ph.Eur. < 2.2.7 >
		b) IR: The Infra Red absorption spectrum of the finely ground sample in KCl dispersion compressed into a disc should exhibit maxima only at the same wave numbers as that of a similar preparation of Sertraline Hydrochloride (Form-II) Working standard.  Matches with the standard spectrum		Ph.Eur. < 2.2.24 >
		* c) HPLC: The retention time of the principal peak obtained in assay preparation-1 should match with that of the standard preparation-1 in Assay on anhydrous and solvent free basis by HPLC.  Matches with the standard		Ph.Eur. < 2.2.29 >
		d) Chlorides: Should comply the test for chlorides.	Complies	Ph.Eur. < 2.3.1 >
		# e) DSC*: The thermogram of the test sample should matches with that of Sertraline Hydrochloride (Form-II) working standard.	Matches with the standard thermogram	Ph.Eur. < 2.2.34 >
# 5	Chloride content on anhydrous and solvent free basis*	Should be between 10.1% and 10.6% w/w	10.4 % w/w	Ph.Eur. < 2.2.20> In-House
# 6	Water content*	Not more than 0.50 % w/w	0.07 % w/w	Ph.Eur. < 2.5.12 > In-House
7	Sulfated ash*	Not more than 0.10% w/w	0.07 % w/w	Ph.Eur. < 2.4.14 >
8	Heavy metals*	Not more than 0.001%w/w.	Less than 0.001%w/w	Ph.Eur. < 2.4.8 > Test-E
9	Enantiometic purity by HPLC	(1R,4R)-4-(3,4-dichlorophenyl)-N-methyl-1,2,3,4-tetrahydro naphthalen-1-amine (Sertraline enantiomer) (Impurity-G): Not more than 1.5%	Below LOQ (LOQ=0.01%)	Ph.Eur. < 2.2.29 >
10	Impurity-E by HPLC	(2R)-hydroxyphenylacetic acid ((R)-mandelic acid) (Impurity-E): Not more than 0.2%	Below LOQ (LOQ=0.01%)	Ph.Eur. < 2.2.29 >

Compiled by:

Date: 14/03/1014 Checked by:

Date:

Date:

& Clivo1 Authorised signatory:

14/03/2014

QC-SRI-COA-005-03

Effective date: 09/11/2013

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S.No.s, 213, 214 & 255, Bonthapally Village, Jinnaram Mandal, Medak District, Andhra Pradesh, Phone: +91-8458-275314/275777, Fax: +91-8458-2752712

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S.No.	Test		Specifications	Results	Reference	
	Related substances by GC		phenyl)-N-methyl-1,2,3,4-tetrahydro rity-A): Not more than 0.2%	Below LOQ (LOQ=0.0492%)	1 OF Section 2 of Section 2	
11		(1RS,4RS)-N-methyl-4-ph (Impurity-B): Not more that	enyl-1,2,3,4-tetrahydronaphthalen-1-amine an 0.2%	Below LOQ (LOQ=0.0156%)		
		Sum of (1RS,4RS)-4-(4-chloro phenyl)-N-methyl-1,2,3,4- tetrahydronaphtahlen-1-amine and (1RS,4RS)-4-(3-chlorophenyl)-N- methyl-1,2,3,4-tetrahydronaphthalen-1-amine (Sum of Impurities - C and D): Not more than 0.8%		Ph.Eur. < 2,2,28 >		
		(4R)-4-(3,4-dichloropheny (Impurity-F): Not more tha	l)-3,4-dihydronaphthalen-1(2H)-one n 0.2%	0.00%		
1		unspecified impurities: Not more than 0.10% 0.08%		vers and large		
		Total impurities Not more	than 1.5%	0.19%	LAD acount	
12	Assay on anhydrous and solvent free basis by HPLC*	Should be between 98.0%	w/w and 102.0 % w/w	99.9 % w/w	Ph.Eur. < 2.2.29 >	
# 13	*Residual solvents by GC**	Methanol	: Not more than 500 ppm	Below LOQ (LOQ=30ppm)	Ph.Eur. < 2.2.28 > In-House	
		Diisopropyl Ether	: Not more than 50 ppm	Below LOQ (LOQ=25ppm)		
		Ethyl acetate	: Not more than 500 ppm	Below LOQ (LOQ=25ppm)		
		n-Butyl alcohol	: Not more than 1000 ppm	675 ppm (LOQ=25ppm)	yes authors	

<sup>\*</sup> In-house specifications

The product conforms to the above specifications

Compiled by:

Checked by:

14 oshor Date:

Authorised signatory: Deliber

Date:

14/03/2014

<sup>#</sup> In-house methods

<sup>\*\*</sup> No potential for the class-1 solvents as specified by ICH to be present in Sertraline hydrochloride (Form-II), as they are not used in the manufacturing process. The material if tested for these solvents, will comply with the established standards.