

**Piramal | Healthcare**

knowledge action care

CERTIFICATE OF ANALYSIS

PRODUCT : DILTIAZEM HCl (MICRONISED)	COMPENDIA : Ph.Eur.-7.7
BATCH NO. : DIL/M-01014	QUANTITY : 500 Kg
MFG. DATE : JANUARY.2014	EXP. DATE : DECEMBER.2018
QC A.R. No.: FP/014/2014	
TESTS	RESULTS
SPECIFICATIONS	

01. CHARACTERS**i. Appearance**

A white, crystalline powder.

White or almost white, crystalline powder.

ii. Solubility

Freely soluble in water, in methanol and in methylene chloride, slightly soluble in anhydrous ethanol.

Freely soluble in water, in methanol and in methylene chloride, slightly soluble in anhydrous ethanol.

iii. Melting point

Melted at 213°C with decomposition.

Melts at about 213° C with decomposition.

02. IDENTIFICATION**IR Absorption**

Concordant with working standard

IR Absorption spectrum of the sample is concordant with that of the Diltiazem hydrochloride CRS / working standard.

CHLORIDES

Positive

It gives reaction to chlorides.

03. APPEARANCE OF SOLUTION

Clear and colorless

Clear and colourless.

04. pH

4.9

4.3 to 5.3

05. SPECIFIC OPTICAL ROTATION

+116°

+ 115° to + 120°

06. RELATED SUBSTANCES**i. Impurity F**

Not Quantified

Not more than 0.3% w/w

ii. Unspecified Impurities

Not Quantified

Not more than 0.10% w/w each

iii. Total Impurities

Not Quantified

Not more than 0.30% w/w

07. HEAVY METALS

Less than 10 ppm

Not more than 10 ppm

08. LOSS ON DRYING

0.30%

Not more than 0.50% w/w

09. SULPHATED ASH

0.04%

Not more than 0.10% w/w

10. ASSAY (By Titration)

99.97%

Not less than 98.50% w/w and

(On dried basis)

Not more than 101.00% w/w

ADDITIONAL TEST:**PARTICLE SIZE**

100%

36 Microns

100% Less than 100 Microns

Surface Area1.86 m²/gm

For Information

RESIDUAL SOLVENTS (BY GC-HS)

Toluene

237 ppm

Not more than 750 ppm

Methanol

228 ppm

Not more than 500 ppm

Isopropyl Alcohol

5 ppm

Not more than 1000 ppm

Ethyl Acetate

24 ppm

Not more than 2500 ppm

Bulk Density

0.26 g/ml

For Information

Tapped Density

0.48 g/ml

For Information

REMARKS: The product conforms to **Ph.Eur.-7.7 & Customer's Specifications**Prepared by
Executive-QCChecked by
Manager-QCApproved by
Manager-QC**Piramal Enterprises Limited**

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