





## **ALCON BIOSCIENCES PRIVATE LIMITED**

ISO 9001 - 2000

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## CERTIFICATE OF ANALYSIS

GTE: 0161013

Product Name	LIDOCAINE HCL EP 7		
Quantity	1000.00 KGS	Batch No.	LDH/113024
Mfg. Date	JUN 2013	Exp. Date	MAY 2018

## **RESULT OF ANALYSIS**

TESTS	SPECIFICATION	OBSERVATION
Description	White or almost white, crystalline powder.	White, crystalline powder.
Solubility	Very soluble in water, freely soluble in	Very soluble in water, freely
	ethanol (96%)	soluble in ethanol (96%)
Identification	A) Melting Point: Between 74°C to 79°C	A) Melting Point: 78°C
	B) IR spectrum: Should be concordant	B) IR spectrum: Concordant with
	with working standard.	working standard.
	C) Colour Test: A green colour is,	C) Colour Test: A green colour is,
	produced.	produced.
	D) Chloride test: Should be positive.	D) Chloride test: Positive.
Appearance of	The solution S is clear and colourless.	Solution is clear and colourless.
solution		
pH	Between 4.0 and 5.5	4.75
Related	Impurity A: Not More Than 0.01%	Not Detected
substances	Unspecified Impurities: Not More Than	0.08%%
(By HPLC)	0.10%	
	Total Impurities: Not More Than 0.5%	0.15%
Heavy metals	Not More Than 5 ppm	Less Than 5 ppm
Water content	Between 5.5% and 7.0% w/w	6.51% w/w
Sulphated ash	Not More Than 0.1% w/w	0.03% w/w
Assay	Not Less Than 99.0% and not more than	99.08%
(By Titration)	101.0% (anhydrous substance)	

Remarks: The above product complies to the standard quality & complies as per EP7 Specification

For ALCON BIOSCIENCES PVT. LTD

Authorised Signatory