



fidia
farmaceutici s.p.a.
Divisione SOLMAG

Registrazione Office: via Dante Alighieri, 10/A - 20121 Milano (Italy)
Cap. Sociale: 1.000.000.000,00 - I.C. 0126/1999
Cod. Fisc. 01261990151 - P.I. 01261990151
Head office: via Dante Alighieri, 10/A - 20121 Milano (Italy)
Tel. 02 58 34 11 11 - Fax 02 58 34 11 12
E-mail: info@fidia.com

CERTIFICATE OF ANALYSIS

Product **ISOTRETINOIN USP35/EP7** Code N° **2611200** Batch N° **1240701**

Manufacturing date **Sep 2012** Retesting date (where applicable) **Aug 2014** Expiration date (where applicable) **1**

Analysis Number		M4PF090702		Limits	
Test	References	Results	M.U.	Min	Max
Description	EP-USP	Yellow crystalline powder		Yellow crystalline powder	orange crystalline powder
Identification					
- IR	EP 2.2.24; USP <197M>	Conforms to Standard		Conforms to Standard	
- UV	USP <197U>	Conforms to Standard		Conforms to Standard	
Loss on drying	EP 2.2.32; USP <731>	0,1	%		0,5
Residue on ignition	EP 2.4.14; USP <281>	0,04	%		0,1
Heavy metals	USP <231> Method II; EP 2.4.8	< 20	ppm		20
Assay (TBAH)	EP	98,6	% dried	98,0	102,0
Related Substances HPLC (EP) :	EP				
- Tretinoin		< 0,05	%		NMT 0,50
- Specified unidentified impurity RRT = 0,95		0,05	%		NMT 0,15
- 13-cis-5,6-epoxy-5,6-dihydroretinoic acid		0,05	%		NMT 0,15
- Any other impurity		0,05	%		NMT 0,10
- Total Impurities		0,23	%		NMT 0,50
OVI (USP)				Not used	
Residual Solvents (GC) :	Internal method				
- ICH Class 1 solvents :				Not used	
- ICH Class 2 solvents :					
- Cyclohexane		250	ppm	< 150 (LOQ)	1500
- Hexane		<10	ppm	< 10 (LOQ)	100
- Methanol		<50	ppm	< 50 (LOQ)	500
- ICH Class 3 solvents :					
- Ethanol		<50	ppm	< 50 (LOQ)	500
- Ethyl Acetate		903	ppm	< 500 (LOQ)	2400
Particle size (laser) :	Internal method				
- d(0,9)		286	µm	150	550
- d(0,5)		118	µm	50	300
Packaging and Storage	Store in an airtight container, protected from oxygen and from light, at a temperature not exceeding 25°C. It is recommended that the contents of an opened container be used as soon as possible and any unused part be protected by an atmosphere of an inert gas.				

This batch has been manufactured, packaged and tested in accordance with EU GMP Guideline Volume 4 Part II (ICH Q7A).
Manufacturing site of the Active Pharmaceutical Ingredient : GARBAGNATE MIL.se

Date

September 19, 2012

Q.C. Manager (Roberto Quaglia)

Factory: 20093 Cassino d'Adda (MI) - via Mazzini 1 - Tel. 02 58 34 11 11 - Fax 02 58 34 11 12
Factory: 20024 Dorno (PV) - via Salsarola, 34 - Tel. 039 2352 1111 - Fax 039 2352 1112
Factory: 20024 Garbagnate M.se (MI) - via Molino 156 - Tel. 02 58 34 11 11 - Fax 02 58 34 11 12