

Qualicaps Europe, S.A.U.

C/ de la Granja, 49 28108 Alcobendas (Madrid)

TEL: +34 .916.630.800 FAX: +34.916.630.30

## CERTIFICATE OF ANALYSIS

This is to certify that the information below has been approved by QA as conforming to Qualicaps Europe specifications, as described in the current technical manual and applicable regulatory requirements

CUSTOMER:

OMFE, S.A.

**ITEM DESCRIPTION: 2DRBAJA** 

**CUSTOMER ITEM:** 

E00900F

LOT NUMBER:

E1303069

PRINTING:

LOT QUANTITY APPROVED: 1750000 NOT APPLICABLE

INK COLOR:

NOT APPLICABLE

COUNTRY: SPAIN

SIZE :

**CUSTOMER ORDER:** 

NAME: . APPROVAL DATE:

20/05/2013

4900008558

**MANUFACTURING DATE: 14/05/2013** 

EXPIRY DATE:

5 YEARS

GELATIN: Complies with the requirements of current EP and USP/NF editions.

It is of pure bovine origin, complies with revision in force of European Guideline EMEA/410/01. Each supplier has a Ph. Eur certificate of suitability for their product (R1-CEP-2000-027-Rev.02, R1-CEP-2000-029-Rev.04, R1-CEP-2002-110-Rev.00, R1-CEP-2001-211.Rev.01) and has confirmed that it is manufactured from raw material not imported from UK, Ireland and Portugal.

COLORANTS: Comply with the EC directives 2009/35 & 231/2012 and where applicable with the requirements of the EP and USP/NF.

PINTING INKS: Comply with pharmaceutical regulations.

## FINISHED PRODUCT TESTS

CAPSULES: Do not contain preservatives and have not been treated with Ethylene Oxide. They comply with The European Agency for the Evaluation of Medicinal Products (EMEA) guideline CPMP/ICH/283/95 and the European Pharmacopoeia for residual solvents. DISINTEGRATION: Less than 15 minutes by the Ph. Eur. test and have a rupture time of less than 5 minutes by the USA Federal Specification 285A Acid Solubility Test.

PARAMETERS	LIMITS REFERENCE		RESULT	
	MICROBIOLOGICAL	AND CHEMICAL TEST	r	
Total Aerobic Microbial Count (	ГАМС) <sub>10</sub> 3 CFU/G	EP/USP	27 (Average)	
Salmonella	Negative / 10 G	EP/USP	Meets test	
E. Coli	Negative / 1 G	EP/USP	Meets test	
S. Aureus	Negative / 1 G	EP/USP	Meets test	
Ps. Aeruginosa	Negative / 1 G	EP/USP	Meets test	

DIAMETER	CAP (mm)	Meets spec	TM*	6,37	_	6,36	(max-min)
		Meets spec				6,08	(max-min)
LENGTH		Meets spec					(max-min)
		Meets spec					(max-min)
END THICKNESS		Meets spec					(max-min)
		Meets spec					(max-min)
WEIGHT (MG)	v	Meets spec	TM*	65	(Average)		
MOISTURE (%)		Meets spec					

<sup>\*</sup>TM = Qualicaps Technical Manual \*QS = Qualicaps internal specification



<sup>&</sup>quot;Meets test" means conforms to specification

CUSTOMER

OMFE, S.A. LOT NUMBER: E1303069

COUNTRY:

SPAIN LOT QUANTITY APPROVED:

1750000

## CAPSULE COLOR FORMULATION SHEET

The design weight of a size 2 capsules is 63 mg, the cap representing 40% and the body 60% of the capsule weight. The mean capsule weight of 100 capsules can vary within the range of 58-68 mg.

CODE

TITLE

GM OF DYE PER 100 GM CAPSULE

DRB

**OPAQUE YELLOW 5** 

**QUINOLINE YELLOW** 

1.490

TITANIUM DIOXIDE

2,300

Water (14,5%) target moisture

Gelatin

In the cap (40%)

25,2mg Corresponds to:

0,375

QUINOLINE YELLOW

0,579

TITANIUM DIOXIDE

3,654

Water (14,5%) target moisture

20,590

Gelatin

BODY:

CODE

TITLE

GM OF DYE PER 100 GM CAPSULE

AJA

**OPAQUE WHITE** 

TITANIUM DIOXIDE

2,000

Water (14,5%) target moisture

Gelatin

In the body (60%)

37,8mg Corresponds to:

0.756

TITANIUM DIOXIDE

5.481

Water (14,5%) target moisture

1

31,563

Gelatin

**COLORANT** 

**QUINOLINE YELLOW** TITANIUM DIOXIDE

C.I. NUMBER

47005 77891

E.E.C. NUMBER

E104 E171

## VISUAL AND PRINT QUALITY

All the capsules are controlled statistically to ensure conformance to specifications. These values are derived from the MIL.STD.105E. The quality specifications are as follow:

VISUAL DEFECTS

AQL (%)

PRINTING DEFECTS AQL (%)

Major A

0,010

0,010 Major A Major B

0,040 Major B

0,040

Minor 0,25

Minor 1,0

QUALITY ASSURANCE MANAGEMENT **ENRIQUE REQUEJO** 

of 2

DATE:

20/05/2013

