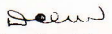


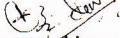
CERTIFICATE OF ANALYSIS

PRODUCT : DILTIAZEM HCl (MICRONISED)		COMPENDIA : Ph.Eur.-7.7
BATCH NO. : DIL/M-15413		QUANTITY : 360 Kg
MFG. DATE : AUGUST.2013		EXP. DATE : JULY.2018
QC A.R. No.: FP/186/2013		
TESTS	RESULTS	SPECIFICATIONS
01. CHARACTERS		
i. Appearance	A white, crystalline powder.	White or almost white, crystalline powder.
ii. Solubility	Freely soluble in water, in methanol and in methylene chloride, slightly soluble in anhydrous ethanol.	Freely soluble in water, in methanol and in methylene chloride, slightly soluble in anhydrous ethanol.
iii. Melting point	Melted at 213°C with decomposition.	Melts at about 213° C with decomposition.
02. IDENTIFICATION		
IR Absorption	Concordant with working standard	IR Absorption spectrum of the sample is concordant with that of the Diltiazem hydrochloride CRS / working standard. It gives reaction to chlorides.
CHLORIDES	Positive	Clear and colourless.
03. APPEARANCE OF SOLUTION	Clear and colorless	4.3 to 5.3
04. pH	4.8	+ 115° to + 120°
05. SPECIFIC OPTICAL ROTATION	+116°	
06. RELATED SUBSTANCES		
i. Impurity F	Not Quantified	Not more than 0.3% w/w
ii. Unspecified Impurities	Not Quantified	Not more than 0.10% w/w each
iii. Total Impurities	Not Quantified	Not more than 0.30% w/w
07. HEAVY METALS	Less than 10 ppm	Not more than 10 ppm
08. LOSS ON DRYING	0.26%	Not more than 0.50% w/w
09. SULPHATED ASH	0.01%	Not more than 0.10% w/w
10. ASSAY (By Titration) (On dried basis)	99.87%	Not less than 98.50% w/w and Not more than 101.00% w/w
ADDITIONAL TEST:		
PARTICLE SIZE		
100%	22 Microns	100% Less than 100 Microns
Surface Area	1.95 m ² /gm	For Information
RESIDUAL SOLVENTS		
Toluene	225 ppm	Not more than 750 ppm
Methanol	79 ppm	Not more than 500 ppm
Isopropyl Alcohol	2 ppm	Not more than 1000 ppm
Ethyl Acetate	1 ppm	Not more than 2500 ppm
Bulk Density	0.25 g/ml	For Information
Tapped Density	0.46 g/ml	For Information

REMARKS: The product conforms to Ph.Eur.-7.7 & Customer's Specifications


Prepared by
Executive-QC


Checked by
Manager-QC


Approved by
General Manager-QC

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