

## CERTIFICATE OF ANALYSIS

This is to certify that the information below has been approved by QA as conforming to Qualicaps Europe specifications, as described in the current technical manual and applicable regulatory requirements

CUSTOMER:

OMFE, S.A.

ITEM DESCRIPTION: 1DRBDRB

CUSTOMER ITEM: LOT NUMBER:

E00694F E1207839

PRINTING:

LOT OUANTITY APPROVED: 1215000

INK COLOR:

**NOT APPLICABLE** NOT APPLICABLE **COUNTRY: SPAIN** 

**CUSTOMER ORDER:** 

4900002300

NAME:

APPROVAL DATE:

30/10/2012

**MANUFACTURING DATE: 24/10/2012** EXPIRY DATE:

5 YEARS

GELATIN: Complies with the requirements of current EP and USP/NF editions.

It is of pure bovine origin, complies with revision in force of European Guideline EMEA/410/01. Each supplier has a Ph. Eur certificate of suitability for their product (R1-CEP-2000-027-Rev.02, R1-CEP-2000-029-Rev.04, R1-CEP-2002-110-Rev.00, R1-CEP-2001-211.Rev.01) and has confirmed that it is manufactured from raw material not imported from UK, Ireland and Portugal.

COLORANTS: Comply with the EC directives 2009/35 & 2008/128 and where applicable with the requirements of the European Pharmacopoeia and the FDA.

UNTING INKS: Comply with pharmaceutical regulations.

## FINISHED PRODUCT TESTS

CAPSULES: Do not contain preservatives and have not been treated with Ethylene Oxide. They comply with The European Agency for the Evaluation of Medicinal Products (EMEA) guideline CPMP/ICH/283/95 and the European Pharmacopoeia for residual solvents. DISINTEGRATION: Less than 15 minutes by the Ph. Eur. test and have a rupture time of less than 5 minutes by the USA Federal Specification 285A Acid Solubility Test.

| PARAMETERS                        | LIMITS          | REFERENCE | RESULT       |  |  |  |  |  |  |
|-----------------------------------|-----------------|-----------|--------------|--|--|--|--|--|--|
| MICROBIOLOGICAL AND CHEMICAL TEST |                 |           |              |  |  |  |  |  |  |
| Total Aerobic Microbial Count (   | ramc)103 cell/G | EP/USP    | 10 (Average) |  |  |  |  |  |  |
| Salmonella                        | Negative / 10 G | EP/USP    | Meets test   |  |  |  |  |  |  |
|                                   |                 | EP/USP    |              |  |  |  |  |  |  |
|                                   |                 | EP/USP    |              |  |  |  |  |  |  |
|                                   |                 | EP/USP    |              |  |  |  |  |  |  |

| DIAMETER      | CAP (mm)    | Meets spec | TM* | 6,94 | -         | 6,91  | (max-min) |
|---------------|-------------|------------|-----|------|-----------|-------|-----------|
|               | BODY (mm)   |            | TM* | 6,63 | -         | 6,61  | (max-min) |
| _cNGTH CAI    |             | Meets spec | TM* | 9,8  | -         | 9,5   | (max-min) |
|               |             | Meets spec | TM* | 16,8 | -         | 16,7  | (max-min) |
| END THICKNESS | CAP (micr)  |            | QS* | 181  | -         | 116   | (max-min) |
|               | BODY (micr) |            | QS* | 178  | -         | 125   | (max-min) |
| WEIGHT (MG)   | 7,,,,,,,,,  | Meets spec | TM* | 77   | (Average) |       |           |
| MOISTURE (%)  |             |            | TM* | 15,4 | (Ave      | rage) |           |



<sup>\*</sup>TM = Qualicaps Technical Manual \*QS = Qualicaps internal specification "Meets test" means conforms to specification

CUSTOMER

OMFE, S.A.

E1207839 LOT NUMBER:

COUNTRY: SPAIN

LOT QUANTITY APPROVED:

1215000

## **CAPSULE COLOR FORMULATION SHEET**

The design weight of a size 1 capsules is 76 mg, the cap representing 40% and the body 60% of the capsule weight. The mean capsule weight of 100 capsules can vary within the range of 70-82 mg.

CAP:

CODE

TITLE

GM OF DYE PER 100 GM CAPSULE

DRB

OPAQUE YELLOW 5

QUINOLINE YELLOW

1,490

TITANIUM DIOXIDE

2,300

Water (14,5%) target moisture

Gelatin

In the cap (40%)

30,4mg Corresponds to:

0,452

QUINOLINE YELLOW

0,699

TITANIUM DIOXIDE

4,408

Water (14,5%) target moisture

24,839

Gelatin

BODY:

CODE

TITLE

**GM OF DYE PER 100 GM CAPSULE** 

DRB

**OPAQUE YELLOW 5** 

QUINOLINE YELLOW

1,490

TITANIUM DIOXIDE

2,300

Water (14,5%) target moisture

Gelatin

In the body (60%)

45,6mg Corresponds to:

0.679

**QUINOLINE YELLOW** 

1,048

TITANIUM DIOXIDE

6,612

Water (14,5%) target moisture

37,259

Gelatin

COLORANT

QUINOLINE YELLOW TITANIUM DIOXIDE

C.I. NUMBER

E.E.C. NUMBER

47005 77891

E104 E171

## VISUAL AND PRINT QUALITY

All the capsules are controlled statistically to ensure conformance to specifications. These values are derived from the MIL.STD.105E. The quality specifications are as follow:

**VISUAL DEFECTS** 

Major A 0,010

Major B

Minor

AQL (%) PRINTING DEFECTS

Major A

0,040 Major B 0,25 Minor

AQL (%)

0.010

0,040

1,0

QUALITY ASSURANCE MANAGEMENT

**ENRIQUE REQUEJO** 

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of 2

DATE:

30/10/2012