

CUSTOMER OMFE, S.A.
LOT NUMBER: E1207141

COUNTRY: SPAIN
LOT QUANTITY APPROVED: 1200000

CAPSULE COLOR FORMULATION SHEET

The design weight of a size 4 capsules is 40 mg , the cap representing 40% and the body 60% of the capsule weight. The mean capsule weight of 100 capsules can vary within the range of 37- 43 mg.

CAP :

CODE	TITLE	GM OF DYE PER 100 GM CAPSULE
BZE	OPAQUE RED 92	INDIGO CARMINE 0,003 ERYTHROSINE 3,340 TITANIUM DIOXIDE 0,880 Water (14,5%) target moisture Gelatin

In the cap (40%)	16,0mg Corresponds to:	0,000 0,534 0,140 2,320 13,004	INDIGO CARMINE ERYTHROSINE TITANIUM DIOXIDE Water (14,5%) target moisture Gelatin
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BODY :

CODE	TITLE	GM OF DYE PER 100 GM CAPSULE
BZE	OPAQUE RED 92	INDIGO CARMINE 0,003 ERYTHROSINE 3,340 TITANIUM DIOXIDE 0,880 Water (14,5%) target moisture Gelatin

In the body (60%)	24,0mg Corresponds to:	0,000 0,801 0,211 3,480 19,506	INDIGO CARMINE ERYTHROSINE TITANIUM DIOXIDE Water (14,5%) target moisture Gelatin
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COLORANT	C.I. NUMBER	E.E.C. NUMBER
INDIGO CARMINE	73015	E132
ERYTHROSINE	45430	E127
TITANIUM DIOXIDE	77891	E171

VISUAL AND PRINT QUALITY

All the capsules are controlled statistically to ensure conformance to specifications. These values are derived from the MIL.STD.105E. The quality specifications are as follow :

VISUAL DEFECTS	Major A	Major B	Minor
AQL (%)	0,010	0,040	0,25
PRINTING DEFECTS	Major A	Major B	Minor
AQL (%)	0,010	0,040	1,0