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ZHUHAI UNITED LABORATORIES CO., LTD.

CONTAINER Nº: DFSU4057369/40' GP

CERTIFICATE OF ANALYSIS

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\cup	20	' /		ıv	$^{\circ}$	

NO:220806003

		110.22	110.22000000		
Name of product	Amoxicillin Trihydrate Compacted	Batch NO.	30912078038		
Packing	25.00kg/drum	Pieces	40 drums +1drum		
Batch Weight	1027.16kg	Specifications	EP and Enterprise standard		
Mfg. Date	15/07/2012	Exp.Date	06/2015		
Date of testing	15/07/2012	Date of report	06/08/2012		
Storage	Store in the airtight container				
CEP: No.R0-CEP2007-	191-Rev 02				

TESTS	SPECIFICATIONS	RESULTS	CONCLUSION
(APPEARANCE)	A white or almost white crystalline powder and granule.	A white crystalline powder and granule.	Conforms
(IDENTIFICATION)	Examine by IR absorption spectrophotometry. comparing with the spectrum obtained with amoxicillin trihydrate CRS	Conforms	Conforms
[SOLUBILITY]	It slightly soluble in water, very slightly soluble in ethanol (96 percent), practically insoluble in fatty oils. It dissolves in dilute acids and dilute solutions of alkali hydroxides.	Conforms	Conforms
Appearance of solution	Not more opalescent than reference suspension II (0.5M hydrochloric acid)	<reference i<="" suspension="" td=""><td>Conforms</td></reference>	Conforms
	Not more opalescent than reference suspension II (dilute ammonia R2)	<reference i<="" suspension="" td=""><td></td></reference>	
рН	3.5 to 5.5	4.5	Conforms
Specific optical rotation Related substances	+ 290 to + 315	+300	Conforms Conforms
Any specified impurity	≤1.0%	0.34%	
Any unspecified impurity	≤ 0.10%	0.03%	
Total impurities	≤ 3.0%	0.76%	
N, N-Dimethylaniline	NMT 20 ppm (Not used in process)	Conforms	Conforms
Water	11.5% to 14.5%	12.8%	Conforms
Sulphated ash	NMT1.0%	0.090%	Conforms
Assay	95.0%~102.0% C ₁₆ H ₁₉ N ₃ O ₅ S (Calculated on anhydrous basis)	99.9%	Conforms
Residual solvents	basis)	- 3	Conforms
a) Acetone	NMT800ppm	58 ppm	Conforms
o) Dichloromethane	NMT600ppm	351ppm	
c) Triethylamine	NMT300ppm	58 ppm	
d) N,N-dimethylacetamide	NMT1090ppm	256 ppm	
e) Toluene	NMT600ppm	314 ppm	
Pivalic acid	NMT1000ppm	567 ppm	
Bulk Density	0.45 g/ml to 0.65g/ml	0.54 g/ml	Conforma
Tapped Density	NLT0.65g/ml	0.79 g/ml	Conforms
Particle size	NMT15%(≥850 µ m)	4%	Conforms Conforms
	NLT55%(850 μ m~180 μ m)	78%	Conforms
	NMT30%(≤180 µ m)	18%	而自然是 (A)

CONCLUSION: The results conform with EP and Enterprise standard

Pharmacopoeia quality: Complies with the current editions of USP, EP & BP

Manufactured according to ICH Q7A GMP for APIs

REPORTED BY: CHECKED BY: APPROV

APPROVED BY: