

CERTIFICATE OF ANALYSIS

Date: 14.04.2025
Inspection lot: 100000276541

Client/Adress: Azelis Italia Logistica S.r.l.

Product: Sodium hydrogen carbonate pharmaceutical quality Standard (NK) 25-kg-paper valve bags (2 L + 1 F) on CP2-ISPM 15-pallet 800 x 1.200 shrunk with foil 1,200 t (net) per pallet by truck / container

Batch No:	1000006286	Delivery size:	12.000 TO
Date of manufacture:	09.04.2025	Delivery note:	80108297
Date of analysis:	09.04.2025	Loading date:	11.04.2025
Expiration date:	09.04.2027	Package type:	B25
Order No:	30072353		
Contract number:	20002772		
Customer-Material-No:	PO201070443		

No	Quality Parameters	Unit	Method	Frequency	Specification	Result
1	Bulk density	kg/m3	PA-PQ-121/122	PER BATCH	950 - 1400	1096
2	Sodium bicarbonate content (NaHCO ₃)	%	PA-PQ-122	DAILY	99,00 - 101,00	99,95
3	Normal carbonate	N/A	PA-PQ-122	DAILY	N/A	Acceptance
4	Water-insoluble components	N/A	PA-PQ-122	DAILY	N/A	Acceptance
5	Loss on Drying	%	PA-PQ-122	MONTHLY	≤ 0,25	0,00
6	pH value determination	N/A	PA-PQ-122	MONTHLY	≤ 8,60	8,58
7	Ammonium content (NH ₄)	mg/kg	PA-PQ-122	MONTHLY	≤ 20,00	< 20,00
8	Arsenic content (As)	mg/kg	PA-PQ-103	MONTHLY	≤ 2,00	< 1,00
9	Calcium content (Ca)	mg/kg	PA-PQ-122	DAILY	≤ 100,0	32,0
10	Magnesium content (Mg)	mg/kg	PA-PQ-103	MONTHLY	≤ 40,00	1,06
11	Aluminium content (Al)	mg/kg	PA-PQ-103	MONTHLY	≤ 2,0	< 0,2
12	Iron content (Fe)	mg/kg	PA-PQ-103	MONTHLY	≤ 5,00	< 0,10
13	Chloride content (Cl)	mg/kg	PA-PQ-122	MONTHLY	≤ 150	< 5
14	Sulphate content (SO ₄)	mg/kg	PA-PQ-122	MONTHLY	≤ 150	< 150

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15	Copper content (Cu)	mg/kg	PA-PQ-103	MONTHLY	≤ 1,00	< 0,10
16	Grain size < 0,500 mm	%	PA-PQ-121	PER BATCH	95,0 - 100,0	99,8
17	Grain size < 0,315 mm	%	PA-PQ-121	PER BATCH	90,0 - 100,0	97,4
18	Grain size < 0,200 mm	%	PA-PQ-121	PER BATCH	70,0 - 95,0	88,9
19	Grain size < 0,100 mm	%	PA-PQ-121	PER BATCH	25,0 - 65,0	61,5
20	Identification C	N/A	PH.EUR. 2.3.1 A	PER BATCH	N/A	Acceptance
21	Appearance of the solution	N/A	PA-PQ-121	DAILY	N/A	Acceptance
22	Identification B	N/A	PH.EUR. 2.3.1	PER BATCH	N/A	Acceptance

Date of release: 2025-04-09

Quality Control

Quality Assurance

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