

AMSAL CHEM PVT. LTD.

QUALITY CONTROL LABORATORY The Drugs & Cosmetic Act 1940 & the rules thereunder CERTIFICATE OF ANALYSIS

A-1 401, 402 & 403, G.I.D.C. Industrial Estate, Ankleshwar-393 002.

District: Bharuch, Gujarat, India. CIN: U24231GJ1992PTCO18289

Format No: SOP/QC/111/FM01

Name of Product: ISONIAZID EP A.R. No : AC/INH/033/2025

 Batch No
 : 25033/INH
 Batch size
 : 2075.0 kgs

 Mfg. Date
 : 13/02/2025
 Date of Sampling
 : 17/02/2025

 Exp. Date
 : 12/02/2030
 Date of Release
 : 26/02/2025

Sample quantity: 50 gm Analysed as per: EP 11.3 / In House

CAS NO. : 54-85-3

CASIN				
Sr.	TEST	SPECIFICATION	RESULT	
No.		3		
1.	Appearance	White or almost white, crystalline powder or		
		colourless crystals.	Complies	
2.	Solubility	Freely Soluble in water, sparingly soluble in		
		ethanol (96%), practically insoluble in heptane.	Complies	
3.	Identification	First identification: A, B	NPP-3	
		Second identification: A, C		
	A. Melting point	170°C to 174°C	170.9°C	
	B. Infrared absorption	Should be concordant with IR spectrum of		
	spectrophotometry	Isoniazid WS.	Complies	
	C. Melting point of Derivative	226°C to 231°C	-	
4.	Appearance of solution	5% w/v solution is clear and not more intensely		
		coloured than reference solution BY ₇	Complies	
5.	pH	The pH of a 5% W/V solution is 6.0 to 8.0	7.29	
6.	Impurity E by HPLC	Not more than 15 ppm.	2.70 ppm	
7.	Loss on Drying	Not more than 0.5%	0.23 %	
8.	Sulfated ash	Not more than 0.1%	0.03 %	
9.	Assay by (Titrimetric)	99.0% to 101.0% (dried substance)	99.8 %	
ADDI	TIONAL TEST			
10.	Related substances by HPLC (In-House Method)			
	Isonicotinic Acid	Not more than 0.05%	0.01 %	
	Isonicotinamide	Not more than 0.10%	0.01 %	
	Nicotinoyl Hydrazide	Not more than 0.10%	ND	
	Diisonicotinoyl Hydrazine	Not more than 0.10%	0.01 %	
	2-Isoniazid	Not more than 0.10%	ND	
	4-CYanopyridine	Not more than 0.10%	ND	
	Benzoyl Hydrazine	Not more than 0.10%	ND	
	Single Maximum Unknown			
	Impurity.	Not more than 0.10%	ND	
	Total Impurities	Not more than 0.20%	0.03 %	
11.	Residual Solvents (In-House GC	Method)		
	Methanol	Not more than 3000 ppm.	294 ppm	
	Benzene	Not more than 2 ppm.	ND	
1	Pyridine	Not more than 200 ppm.	iλb √	
-		1 1	(1) (1)	

Analysed by
(QC Officer)
(Sankalp Patel)

Checked by

(Asst. QC Manager)

(A.R. Rajput)

Approved by (Asst. QA Manager) (Anil Patel)



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	of Product : ISONIAZID EP	A.R. No	: AC/INH/033/2025	
Sr. No.	TEST	SPECIFICATION	RESULT	
12.	Particle Size (by Sieve analysis)			
	NA	NA	NA	
13.	Microbiological Analysis			
	Total viable Aerobic count			
	a) Total Bacterial count	Not more Than 1000 CFU/gm		
	b) Total Fungal Count	A 10000		
	(Yeasts +Moulds)	Not more than 100 CFU/gm	-	
	Pathogens:			
	Escherichia coli	Should be absent.	-	
	Salmonella abony	Should be absent.	_	
	Staphylococcus aureus	Should be absent.	·	
	Pseudiomonas aeruginosa	Should be absent.	-	
	Candida albicans	Should be absent.		
	Aspergillus brasiliensis	Should be absent.	-	
	Clostridium sporogenes	Should be absent.	-	
	Shigella boydii	Should be absent.	•	
14.*	Metal impurities*			
	Molybdenum (Mo)	Not more than 150 ppm	-	
	Nickel (Ni)	Not more than 2.0 ppm	-	
	Chromium (Cr)	Not more than 110 ppm	-	
	Vanadium (V)	Not more than 1.0 ppm	-	
15.*	Acetaldehyde Content By GC	Not more than 0.1 %	-	

Report:

In the opinion of the undersigned the sample referred to above complies / does not comply with the requirement as per EP 11.3 and the In-House specification.

* Test No.14 Metal impurities 'Skip test' and Test No.15 Acetaldehyde Content 'Skip test'.

Remark: This batch COA is reprint on 07/06/2025.

Analysed by (QC Officer) (Sankalp Patel)

Checked by (Asst. QC Manager) (A.R. Rajput) Approved by
(Asst. QA Manager)
(Anil Patel)