

03 SEP 2024

Format No : SOP/QC/111/FM01

Name of Product : ISONIAZID EP

Batch No : 22279/INH

Mfg. Date : 14/11/2022

Exp. Date : 13/11/2027

Sample quantity : 50 gm

A.R. No : AC/INH/279/2022

Batch size : 2007.0 Kg

Date of Receipt : 18/11/2022

Date of Completion : 12/11/2022

Analysed as per : EP 10

Sr. No.	TEST	SPECIFICATION	RESULT
1.	Appearance	White or almost white, crystalline powder or colourless crystals.	Complies
2.	Solubility	Freely Soluble in water, sparingly soluble in ethanol (96%).	Complies
3.	Identification	First identification: A, B Second identification: A, C	
	A. Melting point	170°C to 174°C	171.2°C
	B. Infrared absorption spectrophotometry	Should be concordant with IR spectrum of Isoniazid WS.	Complies
	C. Melting point of Derivative	226°C to 231°C	-
4.	Appearance of solution	5% w/v solution is clear and not more intensely coloured than reference solution BY <sub>7</sub> .	Complies
5.	pH	The pH of a 5% W/V solution is 6.0 to 8.0	7.15
6.	Impurity E by HPLC	Not more than 15 ppm.	4.66 ppm
7.	Related Substances by HPLC		
	Impurity-A (Isonicotinic Acid)	Not more than 0.15 %	0.0066 %
	Impurity-B (Isonicotinamide)	Not more than 0.15 %	0.0079 %
	Unspecified Impurity	Not more than 0.10 %	0.0202 %
	Total Impurities	Not more than 0.5 %	0.0346 %
8.	Loss on Drying	Not more than 0.5%	0.20 %
9.	Sulfated ash	Not more than 0.1%	0.03 %
10.	Assay by Titrimetric	99.0% to 101.0% (dried substance)	99.8 %
11.	Residual Solvents (In-House GC Method)		
	Methanol	Not more than 3000 ppm.	206 ppm
	Benzene	Not more than 2 ppm.	ND
	Pyridine	Not more than 200 ppm.	ND

**Conclusion:**

In the opinion of the undersigned the sample referred to above complies / ~~does not comply~~ with the requirement as per EP 10 specification.

Remark: This batch COA is reprint on 14/07/2023.

*R. Jagdish Patel*  
Analysed by  
(QC Chemist)  
(Jagdish Patel)

*A.R. Rajput*  
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