







Certificate of Analysis

0060224

Page 1 of 3

Product Code: 30000360	Quantity / Batch size: 44.6 kg
Batch No: 2302034445	Insp. Lot No./A.R.No.: FP/A1/23/2272
S.O.No.: 22026868	Stage: API
Mfg. Date: 27/10/2023	Release date: 04/11/2023

No.	Test	Result	Specification
1	Appearance	White crystalline powder	White or almost white, crystalline powder
2	Solubility	Soluble in water and in anhydrous ethanol	Soluble in water and in anhydrous ethanol
3	Identification		
	A. IR	IR absorption spectrum of test sample is concordant with that of Clonidine hydrochloride standard	IR absorption spectrum of test sample should be concordant with that of Clonidine hydrochloride standard
	B. Chloride Test	A curdy white precipitate is formed which is insoluble in nitric acid but is soluble in a slight excess of 6N Ammonium hydroxide	A curdy white precipitate is formed which is insoluble in nitric acid but is soluble in a slight excess of 6N Ammonium hydroxide
4	Loss on Drying (At 105°C for 3 hours)	0.19 % w/w	NMT 0.50% w/w
5	Sulfated Ash	0.08 % w/w	NMT 0.10% w/w

Authorised By: Nailesh Padhiyar Generated By: Nailesh Padhiyar

Date Time: 04/11/2023 17:24 Date Time: 08/01/2024 11:25

This is an electronic signed document and does not require physical signature.

ALEMBIC PHARMACEUTICALS LIMITED

API Unit-I, Panelav

REGD. OFFICE: ALEMBIC ROAD, VADODARA - 390 003, Gujarat State, India • TEL: (0265) 2280550, 2280880 • FAX: (0265) 2282506

 $Website: \underline{\ \ } www.alembic \underline{\ \ } com \cdot E-mail: alembic \underline{\ \ } alembic.co.in$

FACTORY: VILL. PANELAV, P.O. TAJPURA, NR. BASKA, TAL. HALOL, DIST. PANCHMAHAL, Gujarat State, India – 389 350 • TEL:+91(02676)-664200 CIN-L24230GJ2010PLC061123

Format No: C\QC\SOP\0056-F014-1.0



Certificate of Analysis

Page 2 of 3

Name of Product: Clonidine Hydrochloride	e Ph.Eur.
Product Code: 30000360	Quantity / Batch size: 44.6 kg
Batch No: 2302034445	Insp. Lot No./A.R.No.: FP/A1/23/2272
S.O.No.: 22026868	Stage: API
Mfg. Date: 27/10/2023	Release date: 04/11/2023
Retest Date: 25/10/2028	

No.	Test	Result	Specification
6	Appearance of solution	Solution S is clear and less intensely coloured than reference solution Y7	Solution S should be clear and not more intensely coloured than reference solution Y7
7	рН	4.37	4.0 to 5.0
8	Related Substances (By HPLC) Unspecified Impurities	BQL (LOQ 0.021 %)	NMT 0.10% w/w
	Total Impurities	Below quantification limit	NMT 0.20% w/w
9	Assay (By Chemical)	100.4 % w/w	98.5% w/w to 101.0% w/w (on dried basis)
10	Residual Solvent		
	Dichloromethane	BQL (LOQ 16 ppm)	NMT 300 ppm
	Methanol	BQL (LOQ 48 ppm)	NMT 2000 ppm
	Isopropyl alcohol	89 ppm	NMT 2000 ppm

Authorised By: Nailesh Padhiyar Generated By: Nailesh Padhiyar

Date Time: 04/11/2023 17:24 Date Time: 08/01/2024 11:25

This is an electronic signed document and does not require physical signature.

ALEMBIC PHARMACEUTICALS LIMITED

API Unit-I, Panelav

REGD. OFFICE: ALEMBIC ROAD, VADODARA - 390 003, Gujarat State, India • TEL: (0265) 2280550, 2280880 • FAX: (0265) 2282506

 $Website: \underline{\ \ } www.alembic pharmaceuticals.com \bullet E-mail: alembic@alembic.co.in$

FACTORY: VILL. PANELAV, P.O. TAJPURA, NR. BASKA, TAL. HALOL, DIST. PANCHMAHAL, Gujarat State, India – 389 350 • TEL:+91(02676)-664200 CIN-L24230GJ2010PLC061123

Format No: C\QC\SOP\0056-F014-1.0



Certificate of Analysis

Page 3 of 3

Product Code: 30000360	Quantity / Batch size: 44.6 kg
Batch No: 2302034445	Insp. Lot No./A.R.No.: FP/A1/23/2272
S.O.No.: 22026868	Stage: API
Mfg. Date: 27/10/2023	Release date: 04/11/2023

No.	Test	Result	Specification	
11	Ethylene Diamine (By HPLC)	BQL (LOQ 6 ppm)	NMT 250 ppm	

Remark: Batch complies as per Specification No.-A1\SPC\API\00099-1.0

Note: Storage Conditions: Keep the container tightly closed (Drug substance does not require

any special storage condition). CEP No.: R1-CEP 2014-039-Rev 01

Authorised By: Nailesh Padhiyar Generated By: Nailesh Padhiyar

Date Time: 04/11/2023 17:24 Date Time: 08/01/2024 11:25

This is an electronic signed document and does not require physical signature.

ALEMBIC PHARMACEUTICALS LIMITED

API Unit-I, Panelav

REGD. OFFICE: ALEMBIC ROAD, VADODARA - 390 003, Gujarat State, India • TEL: (0265) 2280550, 2280880 • FAX: (0265) 2282506

Website: www.alembicpharmaceuticals.com • E-mail: alembic@alembic.co.in

FACTORY: VILL. PANELAV, P.O. TAJPURA, NR. BASKA, TAL. HALOL, DIST. PANCHMAHAL, Gujarat State, India – 389 350 • TEL:+91(02676)-664200 CIN-L24230GJ2010PLC061123

Format No: C\QC\SOP\0056-F014-1.0