

VASUDHA PHARMA CHEM LIMITED 78/A, Vengalrao Nagar, Hyderabad-500 038,

Telangana State, India Phone: 91-40-2381 2046, 2371 1717, FAX: 91-40-2381 1576

E-mail: vasudha@vasudhapharma.com, Website:www.vasudhapharma.com Page 1 of 2

CERTIFICATE OF ANALYSIS

Name of the product	:	: AMITRIPTYLINE HYDROCHLORIDE Ph.Eur.			
Batch Number	+	CAMPT/2305066	Analyzed on	:	19/06/2023
	4	MAY 2023	Retest Date	:	APR 2028
Manufacturing Date	1		AR No.	1:	AMPT/23107
Quantity	1:	271.30 Kg	I Alero.		

S.No.	TEST	RESULT	SPECIFICATION				
1.0	CHARACTERS						
1.1	Appearance	White crystalline powder	White or almost white powder or colourless crystals.				
1.2	Solubility	Complies	Freely soluble in water, in ethanol (96 percent) and in methylene chloride.				
2.0	IDENTIFICATION St						
2.1	Infrared spectrum (KBr disc)	frared spectrum (KBr disc) Complies The IR spectrum of the san concordant with that of Re standard.					
2.2	Chlorides test	Complies	The solution should give reaction (a) of chlorides.				
3.0	TESTS						
3.1	Appearance of solution	Complies	The solution is clear and not more intensely coloured than reference solution B ₇ .				
3.2	Acidity (or) Alkalinity	Complies	The solution should be yellow with alkali and red with acid.				
3.3	3.3 Related substances by HPLC (%)						
J.J	Impurity-A	BDL (BDL Limit : 0.0083)	Not more than 0.05				
	Impurity-B	0.03	Not more than 0.1				
	Single maximum unspecified impurity	0.01	Not more than 0.10				
	Total impurities	0.04	Not more than 0.3				

	Prepared By QC	Checked By QC	Approved By QC
Signature & date	29/08/23	W 29/08/23	1001 M23
Name	P. Narayana Pas	N-S. Lyn-	Gr, wardy
Designation	Greative	Jr-Manage	Shame City Thouse (

Works: M/s Vasudha Pharma Chem Limited, Unit-III, Plot No:23&24, Jawaharlal Nehru Pharma City, Thanam (V),
Parawada (M), Anakapalli District- 531019, Andhra Pradesh, India. Ph: 08924-236227, 236228

EFFECTIVE DATE: 01/01/2021



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S. No.	TEST	RESULT	SPECIFICATION		
3.4	Loss on drying (%, w/w)	0.23	Not more than 0.5		
	Sulfated ash (%, w/w)	0.06	Not more than 0.1		
3.5	Assay by HPLC on dried basis (%, w/w)	100.4	Not less than 99.0 and Not more than 101.0		
4.0	Additional tests				
4.1	Residual solvents (By GC with HSS, ppm)				
	Methanol	BDL (BDL Limit :12)	Not more than 500		
	Acetone	11	Not more than 500		
	Tetrahydrofuran	BDL (BDL Limit : 4)	Not more than 500		
	Toluene	90	Not more than 500		

[&]quot;BQL" indicates Below Quantification Limit.

Remarks: The material complies as per the Ph.Eur 10 Specification.

Transportation: Material transit in ambient condition.

Storage: Recommended to store the material at 25±2°C at your site (Excursions allowed between 15 to 30°C).

Note: Ensure material is packed under nitrogen atmosphere and tie properly whenever opening the bag/container.

and the state of t	Prepared By QC	Checked By QC	Approved By QC	
Signature & date	29/08/23	W 29/08/23	129/18/23	
Name	P. Narayana Las	M-S. Righ.	Certo raidy	
Designation	Gre white	Jr-Manage	Sr. nanager	

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