



CERTIFICATE OF ANALYSIS

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Product:	CLONIDINE HYCDROCHLORIDE Ph.Eur		
Batch No.	: 1902010738	Insp. Lot No.: 890000025986	
Mfg. Date	: 07.10.2019	Retest Date: 06.10.2023	
Batch Size	: 4.460 KG	Release Date: 02.11.2019	

No.	TEST	OBSERVATION	SPECIFICATION
1	Appearance	White crystalline powder	White or almost white, crystalline powder
2	Solubility	Complies	Soluble in water and in anhydrous ethanol
3	Identification		
	IR 	Comparable	IR absorption spectrum of test sample should be concordant with that of Clonidine hydrochloride standard.
	Chloride test	Complies	A curdy white precipitate is formed which is insoluble in nitric acid but is soluble in a slight excess of 6N Ammonium hydroxide
4	Loss on Drying	0.23 %W/W	Not more than 0.50% w/w
5	Sulphated ash	0.05 %W/W	Not more than 0.10% w/w
6	Appearance of solution	Complies	Solution should be clear and not more intensely colored than reference solution Y7
7	pН	4.72	4.0 to 5.0
8	Related Substances (By HPLC)		
	Unspecified Impurities	Below disregard limit	Not more than 0.10% w/w
	Total Impurities	Below disregard limit	Not more than 0.20% w/w
9	Assay by chemical(On dried basis)	100.6 %W/W	98.5% w/w to 101.0% w/w

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ALEMBIC PHARMACEUTICALS LIMITED API UNIT-I, PANELAV

CIN No.: L24230GJ2010PLC061123

REGD. OFFICE: ALEMBIC ROAD, VADODARA - 390003. TEL: (0265) 2280550. FAX: (0265)-2284729

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 $FACTORY: VILL.\ PANELAV, P.O.\ TAJPURA, NR.\ BASKA, TAL.\ HALOL, DIST.\ PANCHMAHAL, GUJARAT\ STATE, INDIA-389350$

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TEST	OBSERVATION	SPECIFICATION
Residual solvents(By GC)		
Dichloromethane	BQL(<16ppm)	Not more than 300ppm
Methanol	59 ppm	Not more than 2000ppm
Isopropyl alcohol	43 ppm	Not more than 2000ppm
Ethylene Diamine content by HPLC	BQL(<6ppm)	Not more than 250ppm
	Residual solvents(By GC) Dichloromethane Methanol Isopropyl alcohol	Residual solvents(By GC) Dichloromethane BQL(<16ppm) Methanol Isopropyl alcohol BQL(<16ppm) 43 ppm

Additional Notes: S.O.No.: 22014670 **Storage Conditions:**

Keep the container tightly closed (Drug substance does not require any special storage condition).

Remarks - The Batch Complies as per Specification No. - API/30000360/EU

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