Supelco®

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Certificate of Analysis - Certified Reference Material

MESITYL OXIDE

Product no.: PHR1547-3X1.2ML

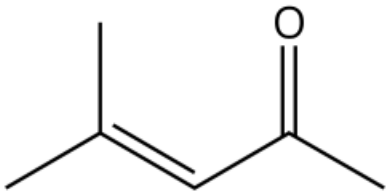
Lot no.: LRAC9156

Description of CRM: Clear liquid

Expiry date: May 2025

Storage: ROOM TEMPERATURE

Certificate version: LRAC9156.01 (*Note: Certificates may be updated due to the availability of new data. Check our website at: www.sigma-aldrich.com for the most current version.)*



Chemical formula: $C_6H_{10}O$

Molecular mass: 98.15

CAS No. 141-79-7

Analyte	Purity (Mass Balance/basis)
Mesityl Oxide	**98.9 % U_{CRM} = ± 0.3 %, k = 2 (Mass Balance/as is basis, as α isomer only)**
Mesityl Oxide	**99.3 % U_{CRM} = ± 0.2 %, k = 2 (Mass Balance/as is basis, sum of α and β isomers)**

Metrological traceability: Traceable to the SI and higher order standards from NIST through an unbroken chain of comparisons. When applicable, additional traceability to Primary Standards is established through comparative assay determinations. See "Details on metrological traceability" on page 2.

Measurement method: Where applicable, the certified value is based on a purity determination by mass balance. See section "Certification process details".

Intended use: Intended for Laboratory Use only. Not for drug, household or other uses

Minimum sample size: 45 mg

Health and safety information: All chemical reference materials should be considered potentially hazardous and should be used only by qualified laboratory personnel. Please refer to the Safety Data Sheet for detailed information about the nature of any hazard and appropriate precautions to be taken.

Accreditation: Sigma-Aldrich RTC is accredited by the US accreditation authority ANAB as a registered reference material producer AR-1470 in accordance with ISO 17034.

Certificate issue date: 11-May-2021

ANAB ACCREDITED ISO 17034 REFERENCE MATERIAL PRODUCER

[Andy Ommen - Quality Control]

[Mark Pooler - Quality Assurance]

Sigma-Aldrich RTC, 2931 Soldier Springs Rd. Laramie, WY 82070, USA;
Tel. 1 307-742-5452; Fax 1 307-855-831-9211; www.sigmaaldrich.com
Sigma-Aldrich RTC is a subsidiary of Merck KGaA, Darmstadt, Germany.

Instructions for handling and correct use:	The internal pressure of the container may be slightly different from the atmospheric pressure at the user`s location. Open slowly and carefully to avoid dispersion of the material. All values reported on the CoA are for the contents of the unopened standard and apply to the initial use of the standard. Any unused portions remaining after the container has been opened should be carefully stored in accordance with prudent laboratory procedures. Many variables are outside of the control of MilliporeSigma. Therefore, MilliporeSigma makes no warranties concerning the continued suitability of previously opened CRMs. Decisions concerning the proper use of previously opened CRMs are the responsibility of the user. Expiration is at end of month given on certificate and label.
Packaging:	1 g in amber ampule
Details on metrological traceability:	This standard has been gravimetrically prepared using balances that have been fully qualified and calibrated to ISO 17025 requirements. All calibrations utilize NIST traceable weights which are calibrated externally by a qualified ISO 17025 accredited calibration laboratory to NIST standards. Qualification of each balance includes the assignment of a minimum weighing by a qualified and ISO 17025 accredited calibration vendor taking into consideration the balance and installed environmental conditions to ensure compliance with USP tolerances of NMT 0.10% relative error. Fill volume to predetermined specifications is gravimetrically verified throughout the dispensing process using qualified and calibrated balances. Further traceability to a corresponding Primary Standard may be achieved through a direct comparison assay. Where a Primary Standard is available, the assay value will be included in the specified section of the COA.
Associated uncertainty:	Uncertainty values in this document are expressed as Expanded Uncertainty (*U*CRM) corresponding to the 95% confidence interval. *U*CRM is derived from the combined standard uncertainty multiplied by the coverage factor *k*, which is obtained from a *t*-distribution and degrees of freedom. The components of combined standard uncertainty include the uncertainties due to characterization, homogeneity, long term stability, and short term stability (transport). The components due to stability are generally considered to be negligible unless otherwise indicated by stability studies.

TRACEABILITY ASSAY

Comparative assay demonstrates direct traceability to Pharmacopeial Standards

ASSAY vs. EP CRS* Y0001040 *(as is basis)

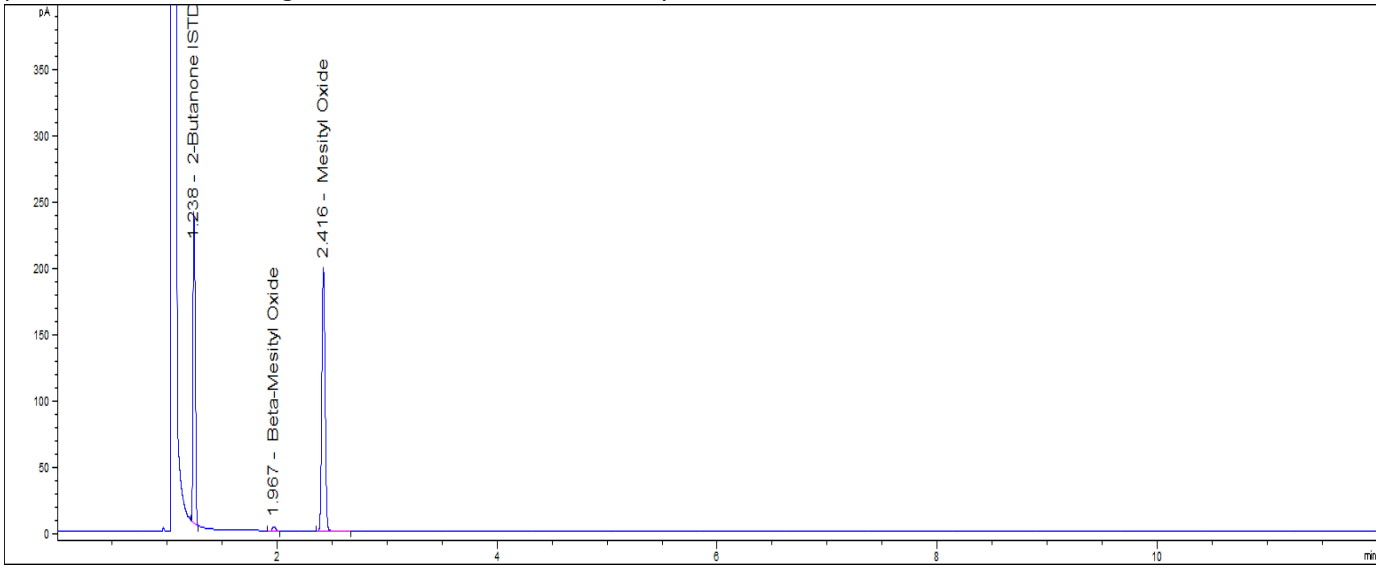
ASSAY VALUE	**vs. EP BATCH**
96.8 %*	**2.0** Labeled Content = 91.7 %

*Assay as α isomer only.

METHOD: GC (ref: Mesityl Oxide - USP GUID-C9FEAA12-3AA6-463F-A2AF-90C63D9E0FBE_1_en-US)

Column: SPB-5, 30 m × 0.53 mm I.D., 1.5 µm film thickness
Carrier Gas: H_2 Flow Rate: 4.2 mL/min
Inlet Temperature: 200 °C Injection Volume: 0.5 µL
Injection Mode: 10:1
Temperature Program: 80 °C (Hold 5min) @ 20 °C/min to 200 °C (Hold 1 min)
Detector: FID Temperature: 230 °C

Representative Chromatogram from Lot: LRAC9156 Analysis



MASS BALANCE ANALYSIS

Certification process details:

The certified purity is determined by mass balance and calculated as

$$\%\ Purity = (\mathbf{100} - \mathbf{ROI} - \mathbf{LOD} - \mathbf{H_2O} - \mathbf{RS}) * (\frac{\mathbf{100} - \boldsymbol{TCI}}{\mathbf{100}})$$

- TCI = Total Chromatographic Impurities
- LOD = Loss on Drying
- H_2O = Water content determined by Karl Fischer analysis
- ROI = Residue on Ignition
- RS = Residual Solvents

Methods for impurity determination may be added or deleted as required.

CHROMATOGRAPHIC IMPURITY ANALYSIS

METHOD: GC (ref: Mesityl Oxide - USP GUID-C9FEAA12-3AA6-463F-A2AF-90C63D9E0FBE_1_en-US)

Column: SPB-5, 30 m × 0.53 mm I.D., 1.5 µm film thickness
Carrier Gas: H_2 Flow Rate: 4.2 mL/min
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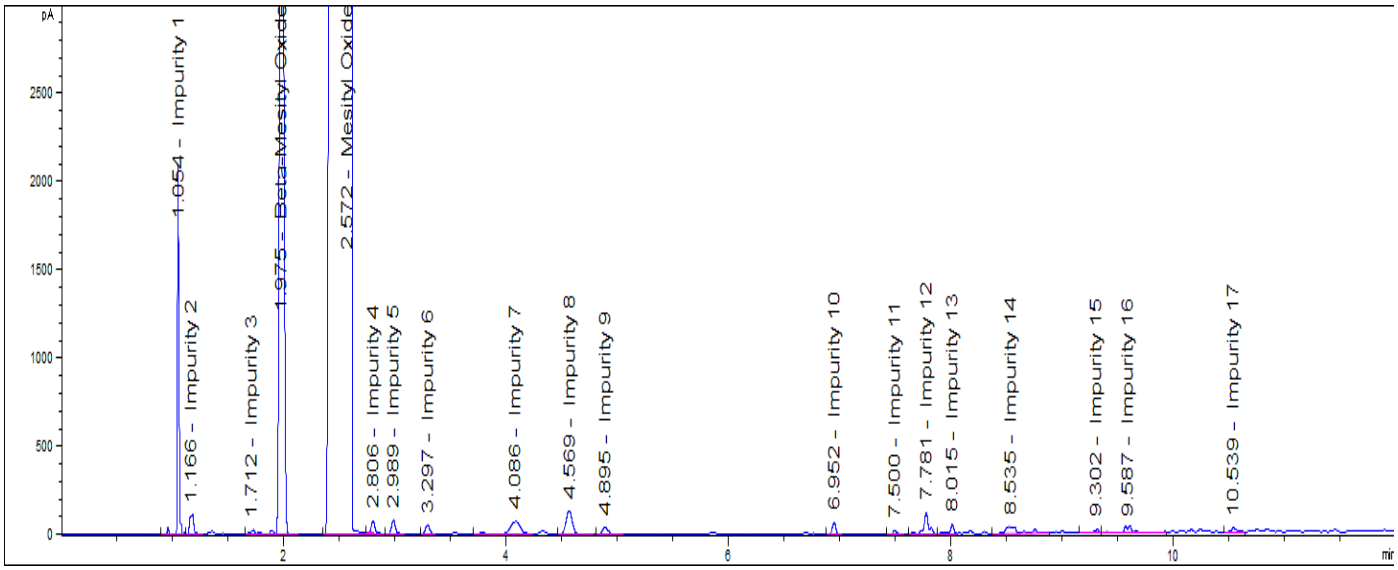
Injection Mode: 10:1
Temperature Program: 80 °C (Hold 5min) @ 20 °C/min to 200 °C (Hold 1 min)
Detector: FID Temperature: 230 °C

Representative Chromatogram from Lot: LRAC9156 Impurities Analysis



Impurities Detected:

Impurity 1:	0.1595 %
Impurity 2:	0.0223 %
Impurity 3:	0.0071 %
Beta-Mesityl oxide:	0.3988 %
Impurity 4:	0.0128 %
Impurity 5:	0.0144 %
Impurity 6:	0.0108 %
Impurity 7:	0.0372 %
Impurity 8:	0.0412 %
Impurity 9:	0.0103 %
Impurity 10:	0.0113 %
Impurity 11:	0.0036 %
Impurity 12:	0.0272 %
Impurity 13:	0.0097 %
Impurity 14:	0.0282 %
Impurity 15:	0.0053 %
Impurity 16:	0.0160 %
Impurity 17:	0.0053 %
Total Impurities:	**0.821** %

WATER DETERMINATION
Method: Karl Fischer Titration (ref.: Current Compendial Monographs)
Mean of three measurements, Water Content = **0.313 %**

RESIDUE ANALYSIS
Method: EVAPORATION
Sample Size: ~ 100 mg
Mean of three measurements, Loss = **None**

CERTIFIED PURITY BY MASS BALANCE

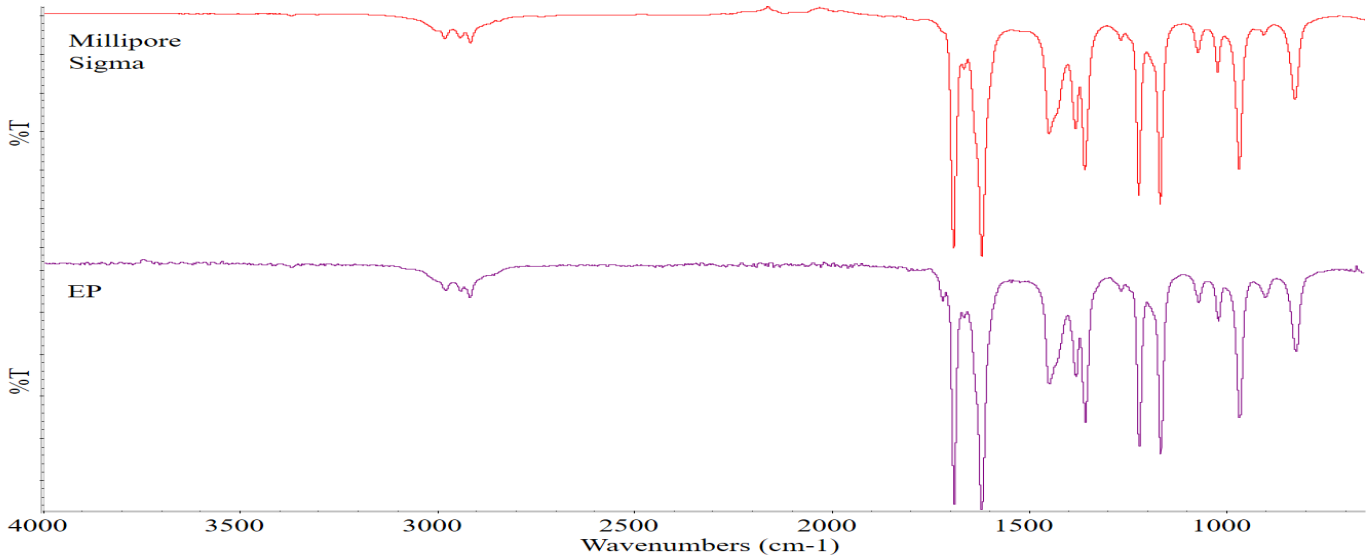
98.9 % U_{CRM} = ± 0.3 %, k = 2 (Mass Balance/as is basis, as α isomer only)

Homogeneity assessment:
Homogeneity was assessed in accordance with ISO Guide 35. Completed units were sampled using a random stratified sampling protocol. The results of chemical analysis were then compared by Single Factor Analysis of Variance (ANOVA). The uncertainty due to homogeneity was derived from the ANOVA. Heterogeneity was not detected under the conditions of the ANOVA.
Analytical method: GC
Sample size: 45 mg

Stability assessment:
Significance of the stability assessment will be demonstrated if the analytical result of the study and the range of values represented by the Expanded Uncertainty do not overlap the result of the original assay and the range of its values represented by the Expanded Uncertainty. The method employed will usually be the same method used to characterize the assay value in the initial evaluation.
Long Term Stability Evaluation - An assessment, or re-test, versus a Compendial Reference Standard may be scheduled, within the 3 year anniversary date of a release of a Secondary Standard. The re-test interval will be determined on a case-by-case basis. Short Term Stability Study - It is useful to assess stability under reasonably anticipated, short term transport conditions by simulating exposure of the product to humidity and temperature stress. This type of study is conducted under controlled conditions of elevated temperature and humidity.

Identification Test:

INFRARED SPECTROPHOTOMETRY (Comparative identification analysis demonstrates direct traceability to Pharmacopeial standards)



MilliporeSigma Lot: LRAC9156

EP Y0001040 BATCH: 2.0

REFRACTIVE INDEX
Specification: between 1.443 and 1.447 at 20 °C (USP)
Mettler Toledo RA-510M Refractoanalyzer
Temperature: 20 °C
Mean of three measurements = **1.446**

SPECIFIC GRAVITY
Specification: ~ 0.858 (EP)
Rudolph 2911
Temperature: 20°C
Mean of three measurements = **0.856**

Certificate of analysis revision history:

Certificate version	Date	Reason for version
LRAC9156.01	11-May-2021	Original Release Date