



CERTIFICATE OF ANALYSIS

Product	Hydroquinone USP		_	
Synonyms	1,4-Benzenediol	1,4-Benzenediol		
CAS No.	123-31-9	Batch No.	HYD/025/21-22	
A.R. No.	MR/FP/21/05/295	Manufacturing date	May 2021	
Batch size	273.900 kg	Retest date	April 2024	
Storage condition	Preserve in tight, light	Preserve in tight, light-resistant containers		
Date of analysis	17/05/2021			

	17/03/2021	
Test	Specification	Results
Description	Fine white needles. Darkens upon	Fine white needles. Darkens upon
	exposure to light and air	exposure to light and air
Solubility	Freely soluble in water, in alcohol, and in ether	Complies
Identification		
a) By IR	Corresponds to working standard.	Conforms with standard
b) By TLC	The R _f Value of the principal spot obtained from the solution under test corresponds to that obtained from the	Complies
	standard solution.	a a
c) By UV	A1 in 40,000 solution in methanol exhibits an absorbance maximum at 293±2 nm	Complies
Melting range	Between 172-174 °C	172-174°C
Water (By KF)	Not more than 0.5%	0.21%
Residue on ignition	Not more than 0.5%	0.07%
Assay (By Titration)	Not less than 99.0% and Not more than 100.5% of $C_6H_6O_2$, calculated on the anhydrous basis.	99.82%
In House test		
Related substance (By HPLC)		
Pyrogallol	Not more than 0.15%	
Resorcinol	Not more than 0.15%	Not detected
Pyrocatechol	Not more than 0.15%	Not detected
Largest single unknown impur	ity Not more than 0.10%	Not detected Below LOQ
Total impurities	Not more than 1.0%	Below LOQ
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Remark: The above material complies/does not comply with specification No. QCD/APS/002-R6

Prepared by			
Trepared by	Checked by	Approved by	
Reshus 12/05/2021	Hines/ 17/05/2021	12/05/2021	
Reshma Kujur Sr.Coordinator - QC	Hitesh Malvia Manager - QC	Pawan Shukla Manager - QA	
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Format No.: QCD/029/F/01-02

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