

Issued by QA
Sign./Date...al. 12021

Gte: 0130621

## **CERTIFICATE OF ANALYSIS**

Product	Hydroquinone USP		
Synonyms	1,4-Benzenediol		
CAS No.	123-31-9	Batch No.	HYD/015/21-22
A.R. No.	MR/FP/21/05/280	Manufacturing date	April 2021
Batch size	274.200 kg	Retest date	March 2024
Storage condition	Preserve in tight, light-resistant containers		
Date of analysis	05/05/2021		

Test	Specification	Results		
Description	Fine white needles. Darkens upon	Fine white needles. Darkens upon		
	exposure to light and air	exposure to light and air		
Solubility	Freely soluble in water, in alcohol, and in ether	Complies		
Identification				
a) By IR	Corresponds to working standard.	Conforms with standard		
b) By TLC	The R <sub>f</sub> Value of the principal spot obtained from the solution under test corresponds to that obtained from the standard solution.	Complies		
c) By UV	A1 in 40,000 solution in methanol exhibits an absorbance maximum at 293±2 nm	Complies		
Melting range	Between 172-174 °C	172-174°C		
Water (By KF)	Not more than 0.5%	0.27%		
Residue on ignition	Not more than 0.5%	0.07%		
Assay (By Titration)	Not less than 99.0% and Not more than 100.5% of $C_6H_6O_2$ , calculated on the anhydrous basis.	99.54%		
In House test	. !			
Related substance (By HPLC)				
Pyrogallol	Not more than 0.15%	Not detected		
Resorcinol	Not more than 0.15%	Not detected		
Pyrocatechol	Not more than 0.15%	Not detected		
Largest single unknown impurity	Not more than 0.10%	Below LOQ		
Total impurities	Not more than 1.0%	Below LOQ		

Remark: The above material complies/does not comply with specification No. QCD/APS/002-R6

Prepared by	Checked by	Approved by
cum 06/05/2021	06/05/2021	66105/2021
Chhote Saab Singh Gurjar Sr.Coordinator - QC	Hitesh Malvia Manager - QC	Pawan Shukla Manager - QA

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