



**FARMABIO**

Via Pavia, 1 - 27027 Gropello Cairoli PV, Italy  
Tel. +39 0382 819.1 - Fax +39 0382 815886

CERTIFICATE OF ANALYSIS

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Product Name **MEDROXYPROGESTERONE ACETATE MICRONIZED**

According to Ph.Eur. - USP

Batch Nr.	<b>2172AM0</b>	<b>0502024</b>	Manufacturing Date	<b>10/2020</b>	Expiration Date	<b>10/2025</b>
Analysis record Nr.	<b>202007540</b>	Net weight	Nr. of packages	CoA Version	<b>3.0</b>	

**Appearance** White to almost-white, crystalline powder. Insoluble in Water, freely soluble in Chloroform and Methylene Chloride; soluble in Acetone and Dioxane; sparingly soluble in Alcohol and Methanol; slightly soluble in Ether.

TESTS	RESULTS	SPECIFICATIONS	UNITS
<b>IDENTIFICATION</b> (IR, UV methods)	COMPLIES	COMPLIES	
<b>WATER CONTENT (KF)</b>	0.03	<= 0.5	%
<b>LOSS ON DRYING</b> (after 3 hours at 100° - 105 °C)	0.16	<= 1.0	%
<b>SPECIFIC OPTICAL ROTATION (USP)</b> (c = 1% in Dioxane)	+45.8	+45.0 - +51.0	° o.d.b.
<b>SPECIFIC OPTICAL ROTATION (EP)</b> (c = 1% in Acetone)	+50.0	+47.0 - +53.0	° o.d.b.
<b>SPECIFIC ABSORBANCE</b> (in Ethanol at about 241 nm)	413.3	408.0 - 432.0	A(1%, 1cm) o.d.b.
<b>RESIDUE ON IGNITION</b>	0.00	<= 0.1	%
<b>RELATED SUBSTANCES</b> (HPLC method)			
6β-Hydroxymedroxyprogesterone Acetate (Imp. A-EP)	< 0.05	<= 0.1	% Vs Std
17α-alfa-methyl-17-Keto-D-Homo Medroxyprogesterone (Imp. I-EP)	0.07	<= 0.2	% Vs Std
Hydroxyprogesterone Acetate (Imp. H - EP)	< 0.05	<= 0.10	% Vs Std
Medroxyprogesterone (Imp. B - EP)	< 0.05	<= 0.2	% Vs Std
D-Homo Medroxyprogesterone Acetate (Imp. C - EP)	< 0.05	<= 0.1	% Vs Std
Megestrol Acetate (Imp. G - EP)	N.D.	<= 0.1	% Vs Std
6β-Methyl Analog (Imp. D - EP)	0.09	<= 0.5	% Vs Std
6-Methylenacetoxypregesterone (Imp. E - EP)	< 0.05	<= 0.2	% Vs Std
Any unspecified impurity	< 0.05	<= 0.10	% Vs Std
Total impurities	0.16	<= 1.0	%
4,5-Dihydro Analog (Imp. F - EP, Imp. A-USP)	0.35	<= 0.5	% Vs Std
<b>ASSAY</b> (HPLC method)	99.5	97.0 - 103.0	% *
<b>ASSAY</b> (Spectrophotometric method)	98.4	97.0 - 103.0	%
<b>MELTING POINT</b>	208.5	205.0 - 209.0	° C

\* as C24H34O4 on dried basis referred to the Std.

Assay Date	Print Date	Q.C. department	Release Date	Qualified Person
18/01/2021	25/01/2021	MATTEO CURTI	25/01/2021	SABRINA ABBIATI

"Certificate of Conformance (CoC)": The Qualified Person hereby confirm that that the API has been manufactured and packaged in compliance with cGMP, the product registration, applicable laws or regulations and tested according to the approved specifications. This Certificate of analysis has been produced by a electronic validated system and it is valid without a signature.

## CERTIFICATE OF ANALYSIS

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TESTS	RESULTS	SPECIFICATIONS	UNITS
<b>RESIDUAL SOLVENTS</b> <b>(GLC methods)</b>			
Methanol	< 6	<= 500	ppm
Acetone	68	<= 500	ppm
Ethanol	15	<= 100	ppm
Methylene Chloride (*)	19	<= 100	ppm
Tetrahydrofuran	N.D.	<= 50	ppm
Dimethylformamide	31	<= 100	ppm
(*)No potential for other "OVIs" USP <467> presence because not used in the process.			
<b>COLOUR OF SOLUTION (at 400 nm)</b> <b>(c=10% in Chloroform)</b>	0.009	<= 0.100	A.U.
<b>PARTICLE SIZE (Laser Scattering method)</b> <b>Particles &lt;=20 µm</b>	99.2	>= 99.0	% of total volume

\* as C<sub>24</sub>H<sub>34</sub>O<sub>4</sub> on dried basis referred to the Std.

<b>Assay Date</b> 18/01/2021	<b>Print Date</b> 25/01/2021	<b>Q.C. department</b> MATTEO CURTI	<b>Release Date</b> 25/01/2021	<b>Qualified Person</b> SABRINA ABBIATI
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