UNIQUE CHEMICALS

(A Division of J. B. Chemicals & Pharmaceuticals Ltd.)
Plot no.5, Phase IV, GIDC Industrial Area, Panoli-394116. (GUJARAT) INDIA.

QUALITY CONTROL DEPARTMENT CERTIFICATE OF ANALYSIS

Name of the Product	: Nifedipine EP			
Name of the Manufacturer	: UNIQUE CHEMICALS, PANOLI.			
Batch No.	: PNFD100062	A.R.No.	: 09FP21000393	
Date of manufacturing	: Oct-2020	Expiry Date	: Sep-2025	
		Release Date	:14/02/2021	

TESTS	RESULTS	SPECIFICATION
Appearance	A yellow crystalline powder.	A yellow crystalline powder.
Solubility	Practically insoluble in water, freely soluble in acetone, sparingly soluble in ethanol.	Practically insoluble in water, freely soluble in acetone, sparingly soluble in ethanol.
Identification		87
A: By Infrared spectrum	A: Infrared absorption maxima in the spectrum obtained with the substance corresponds in position and relative size to those in the spectrum obtained with the Nifedipine working standard.	A: Infrared absorption maxima in the spectrum obtained with the substance being examined correspond in position and relative size to those in the spectrum obtained with Nifedipine working standard.
Impurity D and other basic impurities	0.04 mL	Not more than 0.48 ml of 0.1M Perchloric acid is required for 4 g (0.14%)
Related substances (By HPLC):		,
A: Impurity A	0.01 %	A: Not more than 0.1 %
B: Impurity B	Below Detection Limit (LOD=0.001%)	B: Not more than 0.1 %
C: Any individual impurity	0.01 %	C: Not more than 0.10 %
D: Total impurities	0.02 %	D: Not more than 0.3 %
Loss on drying	0.17 % w/w	Not more than 0.5 % w/w
Sulphated ash	0.07 % w/w	Not more than 0.1 % w/w
Assay (On dried basis)	100.0 % w/w	98.0 % w/w to 102.0 %w/w
Additional tests		
Residual solvent :		
- Methanol (By GC-HSS)	413 ppm	Not more than 3000 ppm
- Acetic acid (By Loss on drying)	Complies	Not more than 5000 ppm
Particle size (by Malvern	D(10): 8.4 μm	D(10): Not more than 20µm
Mastersizer 3000-wet method)	D(50): 38.9 µm	D(50): 25 μm to 60 μm
	D(90): 108 μm	D(90): 60 μm to 130 μm
Note: LOD= Limit of Detection.		

OPINION: The above sample complies with the prescribed standard of quality as per EP & the requirements of certificate of suitability number R1-CEP 2000-096-Rev 04.

Prepared By/Date	Checked By/Date	Approved By/Date
[imali_ 161012021	16/02/2021	16/02/2021
Vimal Modi (Asst. Manager QC)	Rohan Rana (Manager QC)	Alpesh Patel (Head QC)