

ein Pharmaceutic  
cate Of Anal  
at Batch  
08001 Manufact

Test Items	Specifications	Results
Appearance	White to off-white fine powder or fine powder with lumps.	Conforms
Specific Rotation	-48.0°~-51.0°(on the anhydrous ,solvent-free basis)	-49.8°
Identification	A HPLC The retention time of the major peak of the sample solution corresponds to that of the standard solution. B IR The IR spectrum of sample is consistent to the reference standard .	Conforms
Related Substances		
Total impurity	Not more than 1.0%	0.11%
Related Compound A	Not more than 0.2%	Conforms
Related Compound B	Not more than 0.05%	ND
Related Compound C	Not more than 0.05%	0.003%
Related Compound D	Not more than 0.2%	ND
Related Compound E	Not more than 0.2%	0.02%
Formylleucine	Not more than 0.2%	ND
Orlistat open ring epimer	Not more than 0.2%	ND
D-Leucine orlistat	Not more than 0.2%	ND
Orlistat open ring amide	Not more than 0.1%	ND
Individual unidentified impurity	Not more than 0.1%	0.03%
Residual Solvents		
n-Heptane	Not more than 5000ppm	466ppm
Isopropyl ether	Not more than 5000ppm	ND
Methanol	Not more than 3000ppm	ND
Tetrahydrofuran	Not more than 720ppm	ND
Residual on Ignition	Not more than 0.1%	0.03%
Assay	98.0%~101.5%(on the anhydrous ,solvent-free basis)	99.8%
Water	Not more than 0.2%	0.06%

0.2% Approved  
合格

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*[Handwritten signature]*

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