

# **TECHNICAL DATA SHEET**

46433121-TDS-ENG-2025

SEMAGLUTIDE				
DESCRIPTION DCI: SEMAGLUTIDE		DESCRIPTION DOE: SEMAGLUTIDA		
CAS Nº: 910463-68-2	EC Nº: 691-729-9		AEMPS CODE: 9375A	
MOL. WEIGHT: 4113,58	MOL. FORMULA: C187H291N45O59		ARTICLE CODE: 46433121	

ATTRIBUTES	SHOULD BE	
Appearance	The substance is white or off-white powder or loose mass.	
Hygroscopicity	Hygroscopic	
Solubility	Freely soluble in water, very slightly soluble in ethanol	
Identification HPLC	Complies	
MS Identification	Complies	
Peptide mapping	Complies	
рН	7.0 - 9.0	
Water	=< 8.0 %	
Clarity of solution	=< 2 NTU	
Solution color	Colorless solution	
Residual solvents		
Acetonitrile	=< 0.041 %	
Sulfates	=< 0.15 %	
Sodium ion	=< 3.0 %	
Macromolecular impurities	=< 0.3 %	
Amino acid analysis		
Asp	0.9 - 1.1	
Ser	2.4 - 3.3	
Glu	4.5 - 5.5	
Gly	3.6 - 4.4	
His	0.9 - 1.1	
Aib	0.7 - 1.3	
Arg	1.8 - 2.2	
Thr	1.8 - 2.2	
Ala	2.7 - 3.3	
Tyr	0.9 - 1.1	
Val	1.8 - 2.2	
Lys	0.9 - 1.1	
Ile	0.9 - 1.1	
Leu	1.8 - 2.2	
Phe	1.8 - 2.2	
Trp	Detected	
Related substances		
Impurity A	=< 0.10 %	
Impurity B	=< 0.15 %	
Impurity C	=< 0.3 %	



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ATTRIBUTES		SHOULD BE
ty D	=< 0.15 %	

Impurity D	=< 0.15 %
Impurity F	=< 0.10 %
Impurity G	=< 0.10 %
Impurity H	=< 0.10 %
Unknown largest single impurity	=< 0.10 %
Total impurities	=< 1.5 %
Bacterial endotoxines	< 10 EU/mg
Microbiological control	

Microbiological control

TAMC = < 100 CFU/gTYMC = < 50 CFU/g

Assay 0.76 - 1.00mg API/mg Semaglutide

#### **COMPLIES WITH**

Manufacturer's Specifications

### **STORAGE**

Keep the container tightly closed, in a dry place at a -20°C. Protected from air and light.

### REMARKS

Semaglutide is subjected to the requirements of the ICH Q3D "Elemental Impurities" guideline and the requirements of guides EMA/CHMP/ICH/82260/2006 - ICH Q3C (R6) "Residual solvents".

Absence of N-nitrosamines impurities has been ensured after a risk evaluation according to ICH Q9, ICH M7 and in accordance with guidelines EMA/428592/2019 Rev 2 and EMA/189634/2019.

Certificates of residual solvents, allergens, non-GMO and BSE-TSE, among others, are available upon request.

All methods of analysis are validated by official pharmacopoeias or are validated by internal methods of the manufacturer, which can be obtained at specific request. The above information does not exempt from the obligation to identify the product before use.