



## TECHNICAL DATA SHEET

002618-TDS-ENG-2020

CAPSULAS Nº 2 AZULES (Qualicaps)		
DESCRIPTION DCI: ---		DESCRIPTION DOE: ---
CAS Nº: ---	EC Nº: ---	AEMPS CODE: ---
MOL. WEIGHT: ---	MOL. FORMULA: ---	ARTICLE CODE: 002618

ATTRIBUTES	SHOULD BE
Description	Complies
Odour	Complies
Identification	
Gelatin	Complies
Soluble dyes	Complies
Iron oxides	Complies
Titanium dioxide	Complies
S.L.S.	Complies
Chemical tests	
Sulfated ash	= < 9 %
Arsenic	< 1 ppm
Heavy metals	< 30 ppm
Sulfur dioxide	< 0.1 %
Disintegration test	< 15 min
Lubricants	< 0.5 %
Microbiological control	
TAMC	< 1000 CFU/g
TYMC	< 100 CFU/g
Salmonella	Negative/10g
Escherichia coli	Negative/1g
Staphylococcus aureus	Negative/1g
Pseudomonas aeruginosa	Negative/1g
Gram negative bacteria	Negative/1g
Dimensional and physical tests	
Diameter cap	6.35 - 6.37 mm
Body diameter	6.07 - 6.09 mm
Cap length	8.8 - 9.1 mm
Length body	15.0 - 15.1 mm
Thickness cap	110 - 172 µm
Body thickness	97 - 146 µm
Weight	64 mg
Moisture	15.0 %
Capsule colour formulation	
Cap	OP Blue 23 (AOX) Indigo carmine (CI #73015 - E132) Titanium dioxide (CI #77891 - E171) Water Gelatin



## TECHNICAL DATA SHEET

002618-TDS-ENG-2020

CAPSULAS Nº 2 AZULES (Qualicaps)		
DESCRIPTION DCI: ---		DESCRIPTION DOE: ---
CAS Nº: ---	EC Nº: ---	AEMPS CODE: ---
MOL. WEIGHT: ---	MOL. FORMULA: ---	ARTICLE CODE: 002618

ATTRIBUTES	SHOULD BE
Body	OP Blue 23 (AOX) Indigo carmine (CI #73015 - E132) Titanium dioxide (CI #77891 - E171) Water Gelatin

### COMPLIES WITH

Manufacturer specifications

### STORAGE

Keep the containers tightly closed. Store in a cool, dry and well-ventilated place.

### REMARKS

The design weight of a "size 2" capsule is 63 mg, the cap representing 40% and the body 60% of the capsule weight. The mean capsule weight of 100 capsules can vary within the range of 58- 68 mg.

#### Raw material

GELATIN: Complies with the requirements of current EP and USP/NF editions.

It is of pure bovine origin, complies with revision in force of European Guideline EMEA/410/01. Each supplier has a Ph. Eur certificate of suitability for their product (R1-CEP-2000-027-Rev.02, R1-CEP-2000-029-Rev.05, R1-CEP-2000-045-Rev.03, R1-CEP-2002-110-Rev.00, R1-CEP-2001-211.Rev.01).

COLORANTS: Comply with Directive 2009/35, Commission Regulation 231/2012 and where applicable, with the requirements of the EP and USP/NF.

PRINTING INKS: Comply with pharmaceutical regulations.

#### Capsules

Do not contain preservatives and have not been treated with Ethylene Oxide. They comply with The European Agency for the Evaluation of Medicinal Products (EMA) guideline CPMP/ICH/283/95 and the European Pharmacopoeia for residual solvents.

DISINTEGRATION: Less than 15 minutes by the Ph. Eur. test and have a rupture time of less than 5 minutes by the USA Federal Specification 285AAcid Solubility Test.

This is to certify that the information above has been approved by QA, as described in the applicable regulatory requirements.